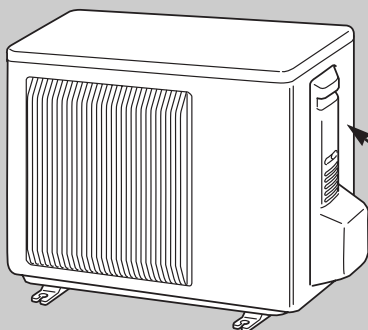




SERVICE MANUAL

Wireless type
Models

MUH-GA20VB	- [E1]
MUH-GA25VB	- [E1]
MUH-GA35VB	- [E1]



Indication of
model name

MUH-GA20VB	- [E1]
MUH-GA25VB	- [E1]
MUH-GA35VB	- [E1]

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NOTE:

- This manual describes technical data of outdoor units.
- As for indoor units MSC-GA20/GA25/GA35VB -[E1], refer to the service manual OB385.
- As for indoor units MSC-CA20/CA25/CA35VB -[E1], refer to the service manual OB393.



MUH-A07YV-[E1]→MUH-GA20VB-[E1]

1. Indication of capacity has been changed. (BTU base → kw)
2. Dimension of outdoor unit has been changed. (780W×540H×255D → 800W×550H×285D)
3. Stop valve cover has been added.
4. Outdoor fan motor has been changed. (RC6V20-AB → RA6V21-AD)
5. Outdoor fan motor capacitor has been changed.
6. Compressor capacitor has been changed.
7. Outdoor heat exchanger has been changed. (L-BEND → FLAT)

MUH-A09YV-[E1]→MUH-GA25VB-[E1]

1. Indication of capacity has been changed. (BTU base → kw)
2. Dimension of outdoor unit has been changed. (780W×540H×255D → 800W×550H×285D)
3. Stop valve cover has been added.
4. Outdoor fan motor has been changed. (RA6V33-FB → RA6V33-KB)
5. Outdoor fan motor capacitor has been changed.
6. Compressor capacitor has been changed.
7. Outdoor heat exchanger has been changed. (2 Row → 1 Row)

MUH-A12YV-[E1]→MUH-GA35VB-[E1]

1. Indication of capacity has been changed. (BTU base → kw)
2. Dimension of outdoor unit has been changed. (780W×540H×255D → 800W×550H×285D)
3. Stop valve cover has been added.
4. Outdoor fan motor has been changed. (RA6V33-FB → RA6V33-KB)
5. Outdoor fan motor capacitor has been changed.
6. Compressor capacitor has been changed.
7. Size of stop valve (gas) has been changed. (ϕ 12.7 → ϕ 9.52)
8. Outdoor heat exchanger has been changed. (2 Row → 1 Row)

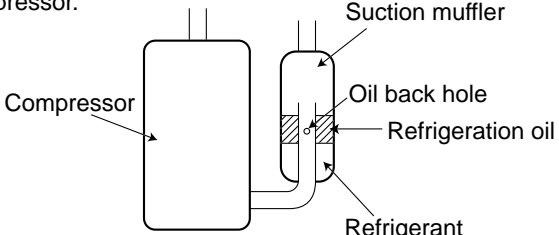
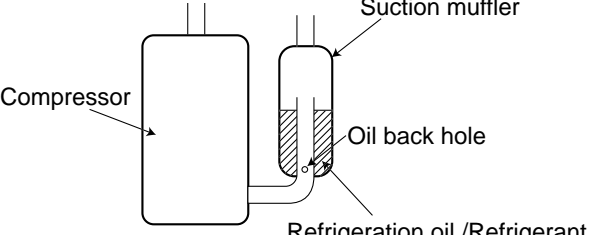
INFORMATION FOR THE AIR CONDITIONER WITH R410A REFRIGERANT

- This room air conditioner adopts HFC refrigerant (R410A) which never destroys the ozone layer.
- Pay particular attention to the following points, though the basic installation procedure is same as that for R22 conditioners.
 - ① As R410A has working pressure approximate 1.6 times as high as that of R22, some special tools and piping parts/materials are required. Refer to the table below.
 - ② Take sufficient care not to allow water and other contaminations to enter the R410A refrigerant during storage and installation, since it is more susceptible to contaminations than R22.
 - ③ For refrigerant piping, use clean, pressure-proof parts/materials specifically designed for R410A. (Refer to 2. Refrigerant piping.)
 - ④ Composition change may occur in R410A since it is a mixed refrigerant. When charging, charge liquid refrigerant to prevent composition change.

		New refrigerant	Previous refrigerant
Refrigerant	Refrigerant	R410A	R22
	Composition (Ratio)	HFC-32: HFC-125 (50%:50%)	R22 (100%)
	Refrigerant handling	Pseudo-azeotropic refrigerant	Single refrigerant
	Chlorine	Not included	Included
	Safety group (ASHRAE)	A1/A1	A1
	Molecular weight	72.6	86.5
	Boiling point (°C)	-51.4	-40.8
	Steam pressure [25°C](Mpa)	1.557	0.94
	Saturated steam density [25°C](Kg/m³)	64	44.4
	Combustibility	Non combustible	Non combustible
	ODP *1	0	0.055
	GWP *2	1730	1700
	Refrigerant charge method	From liquid phase in cylinder	Gas phase
	Additional charge on leakage	Possible	Possible
Refrigeration oil	Kind	Incompatible oil	Compatible oil
	Color	Non	Light yellow
	Smell	Non	Non

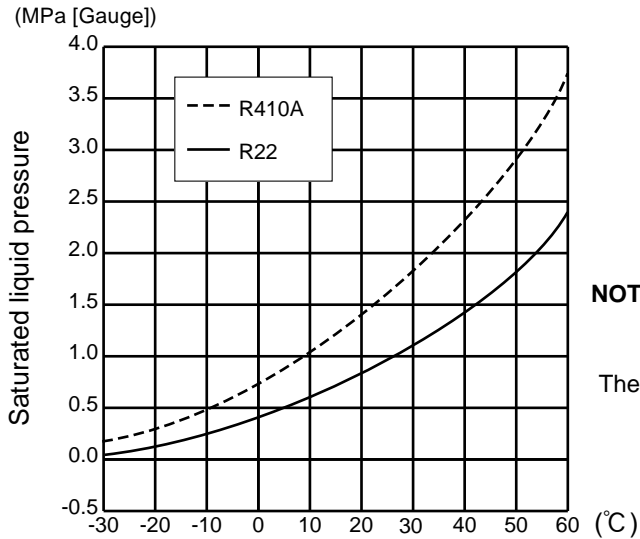
*1 :Ozone Destruction Parameter : based on CFC-11

*2 :Global Warmth Parameter : based on CO₂

	New Specification	Current Specification
Compressor	<p>The incompatible refrigeration oil easily separates from refrigerant and is in the upper layer inside the suction muffler. Raising position of the oil back hole enables to back the refrigeration oil of the upper layer to flow back to the compressor.</p> 	<p>Since refrigerant and refrigerating oil are compatible each, refrigeration oil goes back to the compressor through the lower position oil back hole.</p> 

NOTE : The unit of pressure has been changed to MPa on the international system of units(SI unit system).
The conversion factor is: **1(MPa [Gauge]) =10.2(kgf/cm² [Gauge])**

Conversion chart of refrigerant temperature and pressure



NOTE : The unit of pressure has been changed to MPa on the international system of units(SI unit system).

The conversion factor is: **1(MPa [Gauge]) =10.2(kgf/cm² [Gauge])**

1.Tools dedicated for the air conditioner with R410A refrigerant

The following tools are required for R410A refrigerant. Some R22 tools can be substituted for R410A tools.

The diameter of the service port on the stop valve in outdoor unit has been changed to prevent any other refrigerant being charged into the unit. Cap size has been changed from 7/16 UNF with 20 threads to 1/2 UNF with 20 threads.

R410A tools	Can R22 tools be used?	Description
Gauge manifold	No	R410A has high pressures beyond the measurement range of existing gauges. Port diameters have been changed to prevent any other refrigerant from being charged into the unit.
Charge hose	No	Hose material and cap size have been changed to improve the pressure resistance.
Gas leak detector	No	Dedicated for HFC refrigerant.
Torque wrench	Yes	6.35 mm and 9.52 mm
Flare tool	Yes	Clamp bar hole has been enlarged to reinforce the spring strength in the tool.
Flare gauge	New	Provided for flaring work (to be used with R22 flare tool).
Vacuum pump adapter	New	Provided to prevent the back flow of oil. This adapter enables you to use vacuum pumps.
Electronic scale for refrigerant charging	New	It is difficult to measure R410A with a charging cylinder because the refrigerant bubbles due to high pressure and high-speed vaporization

No : Not Substitutable for R410A Yes : Substitutable for R410A

2.Refrigerant piping

① Specifications

Use the refrigerant pipes that meet the following specifications.

Pipe	Outside diameter	Wall thickness	Insulation material
	mm		
For liquid	6.35	0.8 mm	Heat resisting foam plastic Specific gravity 0.045 Thickness 8 mm
For gas	9.52	0.8 mm	

- Use a copper pipe or a copper-alloy seamless pipe with a thickness of 0.8 mm. Never use any pipe with a thickness less than 0.8mm, as the pressure resistance is insufficient.

② Flaring work and flare nut

Flaring work for R410A pipe differs from that for R22 pipe.

For details of flaring work, refer to Installation manual "FLARING WORK".

Pipe diameter	Dimension of flare nut	
	R410A	R22
mm		
6.35	17	17
9.52	22	22

3.Refrigeration oil

Apply the special refrigeration oil (accessories: packed with indoor unit) to the flare and the union seat surfaces.

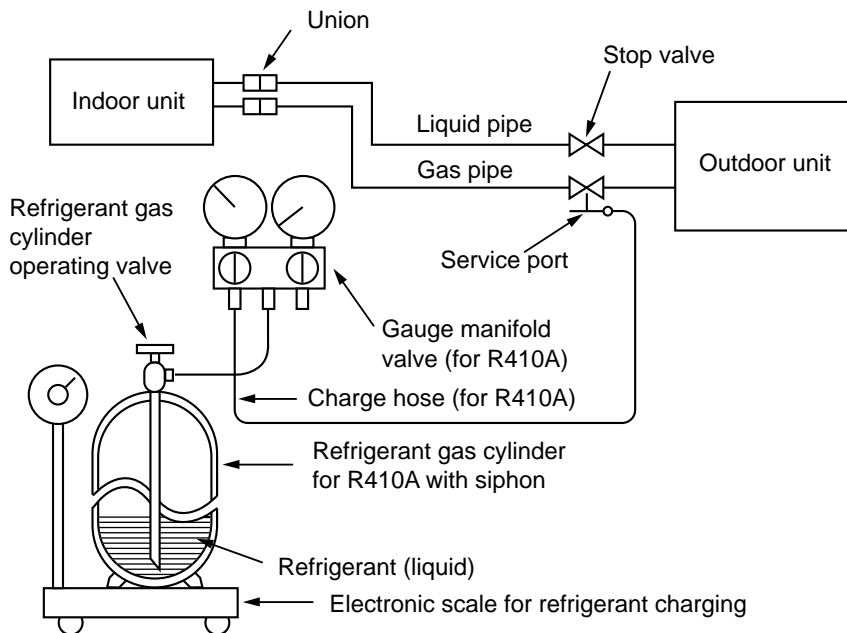
4.Air purge

- Do not discharge the refrigerant into the atmosphere.
Take care not to discharge refrigerant into the atmosphere during installation, reinstallation, or repairs to the refrigerant circuit.
- Use the vacuum pump for air purging for the purpose of environmental protection.

5.Additional charge

For additional charging, charge the refrigerant from liquid phase of the gas cylinder.

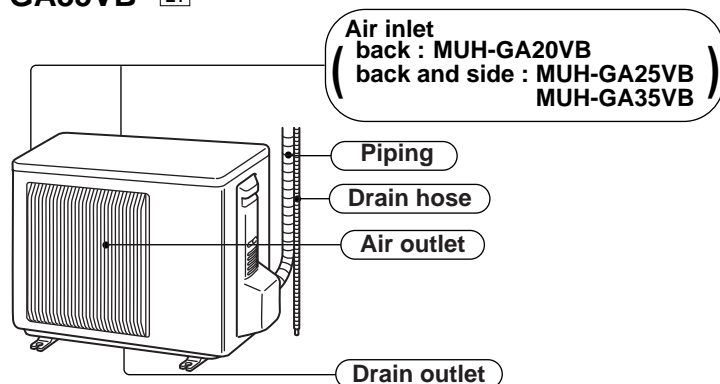
If the refrigerant is charged from the gas phase, composition change may occur in the refrigerant inside the cylinder and the outdoor unit. In this case, ability of the refrigeration cycle decreases or normal operation can be impossible. However, charging the liquid refrigerant all at once may cause the compressor to be locked. Thus, charge the refrigerant slowly.



2

PART NAMES AND FUNCTIONS

OUTDOOR UNIT

MUH-GA20VB -^[E1]MUH-GA25VB -^[E1]MUH-GA35VB -^[E1]

ACCESSORIES

MUH-GA20VB-^[E1]MUH-GA25VB-^[E1]MUH-GA35VB-^[E1]

<Outdoor unit: MUH type>

① Drain socket	1
----------------	---

3

SPECIFICATION

Outdoor model			MUH-GA20VB - ^[E1]		MUH-GA25VB - ^[E1]		MUH-GA35VB - ^[E1]	
Outdoor unit power supply			Single phase 230V,50Hz		Single phase 230V,50Hz		Single phase 230V,50Hz	
Function			Cooling	Heating	Cooling	Heating	Cooling	Heating
Capacity	Capacity	kW	2.3	2.5	2.65	3.0	3.5	3.7
	Dehumidification	ℓ /h	0.9	—	1.1	—	1.7	—
	Outdoor air flow	m ³ /h	1800		1902		1902	
Electrical data	Power outlet	A	10		10		10	
	Running current	A	3.00	2.86	3.43	3.43	4.65	4.34
	Power input	W	680	655	785	785	1,050	980
	Auxiliary heater	A(kW)	—		—		—	
	Power factor	%	99	100	100	100	98	98
	Starting current	A	21		22		27	
	Compressor motor current	A	2.76	2.62	3.10	3.10	4.32	4.01
	Fan motor current	A	0.25		0.33		0.33	
Coefficient of performance (C.O.P)			3.22	3.62	3.23	3.66	3.21	3.63
Compressor	Model		RN092VHSHT		RN104VHSHT		RN135VHSHT	
	Output	W	600		700		900	
	Winding resistance (at 20°C)	Ω	C-R 3.87 C-S 6.14		C-R 3.40 C-S 4.56		C-R 2.79 C-S 3.36	
Fan motor	Model		RA6V21-AD		RA6V33-KB		RA6V33-KB	
	Winding resistance (at 20°C)	Ω	WHT-BLK 366 BLK-RED 274		WHT-BLK 215 BLK-RED 307		WHT-BLK 215 BLK-RED 307	
Dimensions W×H×D			mm 800×550×285		800×550×285		800×550×285	
Weight			kg 32		32		35	
Special remarks	Sound level	dB	47		49		49	
	Fan speed	rpm	745		855		855	
	Fan speed regulator		1		1		1	
	Refrigerant filling capacity (R410A)	kg	0.65		0.80		0.80	
	Refrigeration oil (Model)	cc	350 (NEO22)		350 (NEO22)		620 (NEO22)	
	Thermistor RT61 (at 0°C)	kΩ	33.18		33.18		33.18	

NOTE: Test conditions are based on ISO 5151.

Cooling : Indoor DB27°C WB19°C

Outdoor DB35°C WB24°C

Indoor-Outdoor piping length : 5m

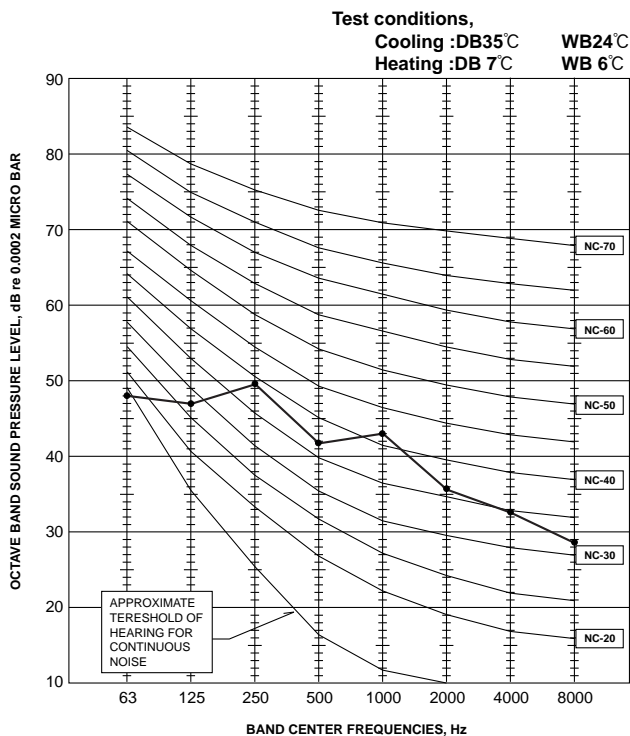
Heating : Indoor DB20°C

Outdoor DB 7°C/WB 6°C

NOISE CRITERIA CURVES

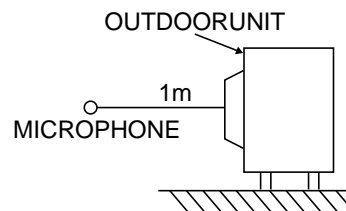
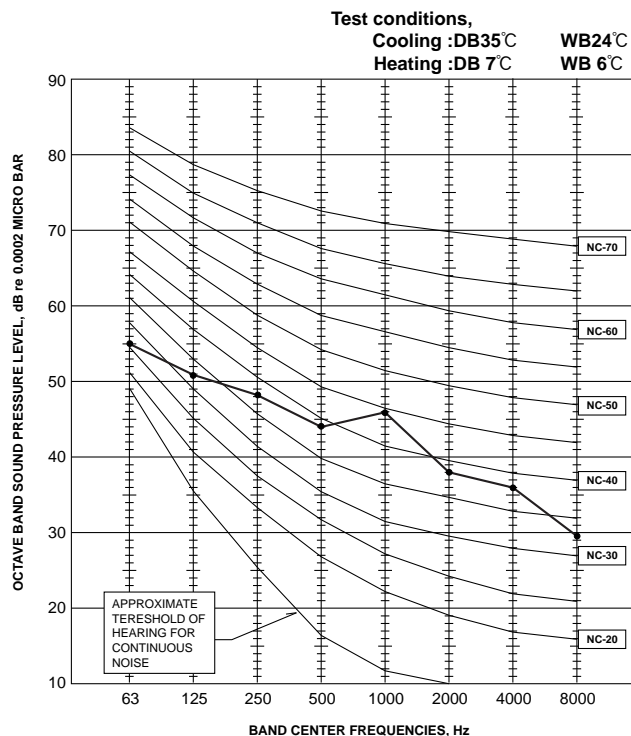
MUH-GA20VB- E1

FUNCTION	SPL(dB(A))	LINE
COOLING	47	●—●
HEATING		



MUH-GA25VB- E1
MUH-GA35VB- E1

FUNCTION	SPL(dB(A))	LINE
COOLING	49	●—●
HEATING		



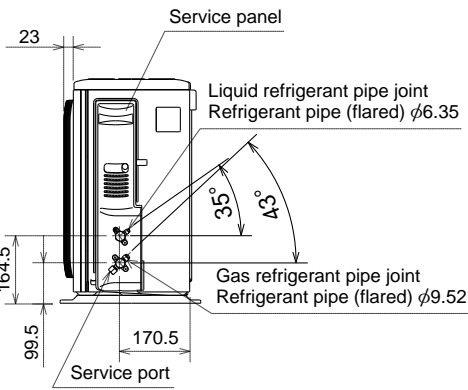
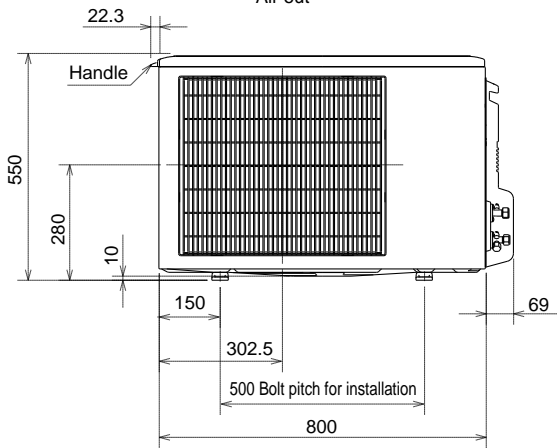
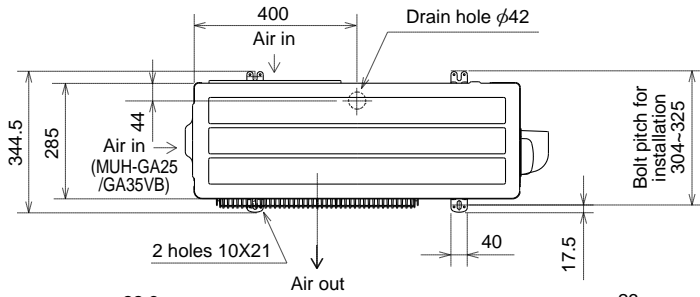
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OUTLINES AND DIMENSIONS

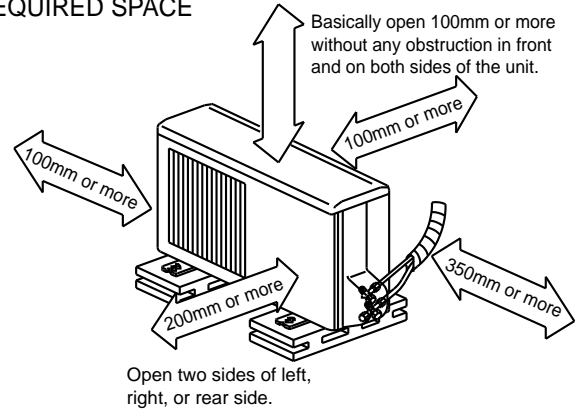
MUH-GA20VB -E1 MUH-GA25VB -E1 MUH-GA35VB -E1

Unit: mm

OUTDOOR UNIT



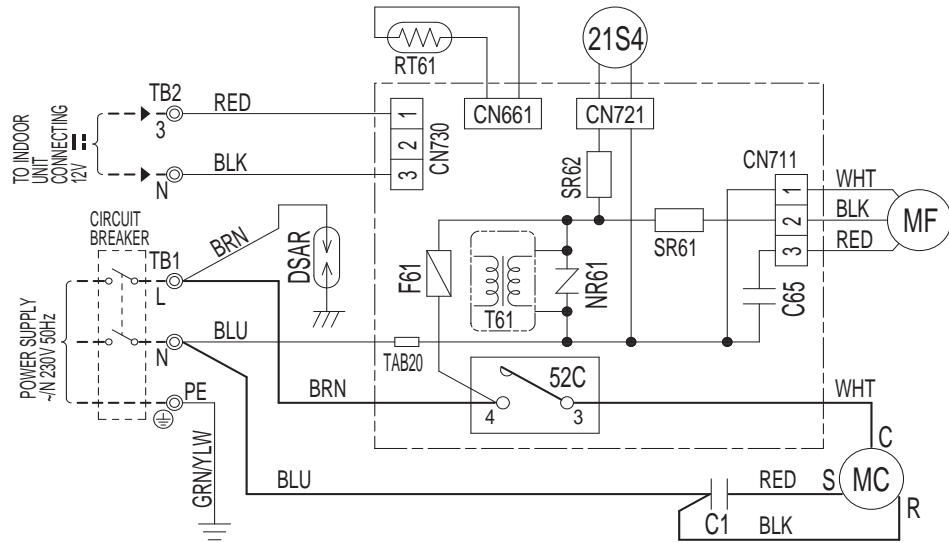
REQUIRED SPACE



MUH-GA20VB -E1 MUH-GA25VB -E1 MUH-GA35VB -E1

OUTDOOR UNIT

MODELS WIRING DIAGRAM



SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
C1	COMPRESSOR CAPACITOR	MF	OUTDOOR FAN MOTOR (INNER FUSE)	T61	TRANS FORMER
C65	OUTDOOR FAN CAPACITOR			TB1, TB2	TERMINAL BLOCK
DSAR	SURGE ABSORBER	NR61	VARISTOR	21S4	R.V. COIL
F61	FUSE(2A)	RT61	DEFROST THERMISTOR	52C	COMPRESSOR CONTACTOR
MC	COMPRESSOR(INNER PROTECTOR)	SR61, SR62	SOLID STATE RELAY		

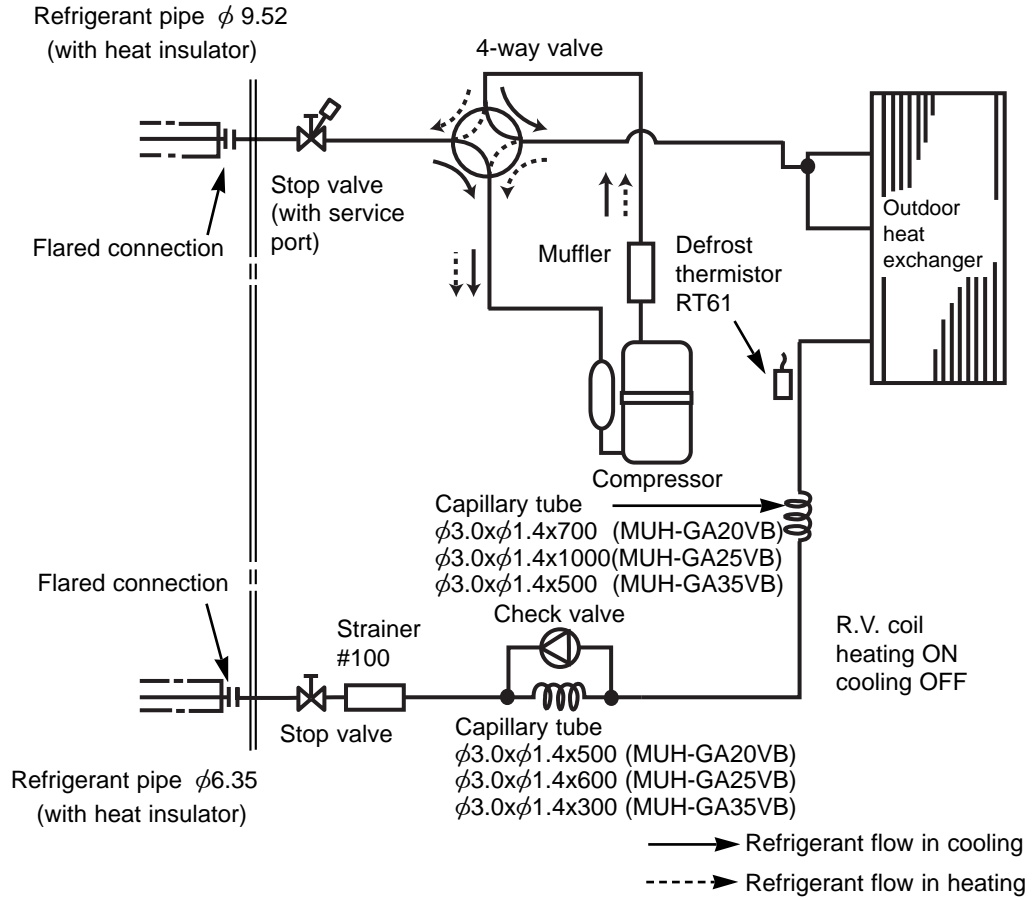
NOTE:1. About the indoor side electric wiring refer to the indoor unit electric wiring diagram for servicing.
 2. Use copper conductors only. (For field wiring)
 3. Symbols below indicate.
 ◎: Terminal block, □□□□: Connector

REFRIGERANT SYSTEM DIAGRAM

MUH-GA20VB -[E1] MUH-GA25VB -[E1] MUH-GA35VB -[E1]

Unit:mm

OUTDOOR UNIT

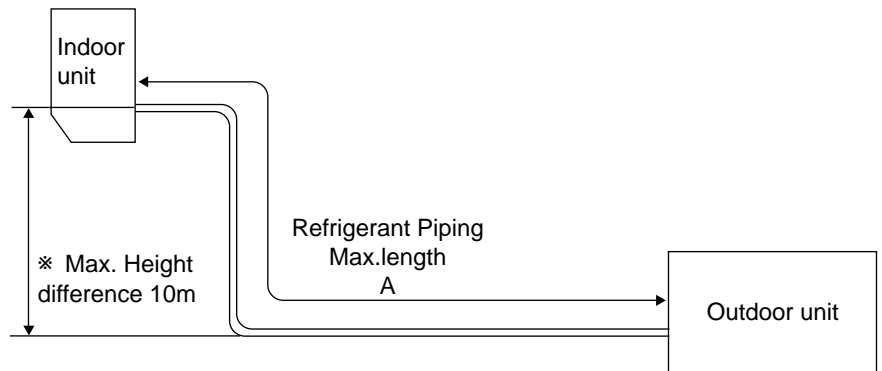


MAX. REFRIGERANT PIPING LENGTH

Model	Refrigerant piping Max. length : m A	Piping size O.D : mm		Length of connecting pipe : m	
		Gas	Liquid	Indoor unit	Outdoor unit
MUH-GA20VB - E1 MUH-GA25VB - E1	20	9.52	6.35	Gas 0.43	Gas 0
MUH-GA35VB - E1	25			Liquid 0.5	Liquid 0

MAX. HEIGHT DIFFERENCE

Height difference should be within 10m regardless of which unit, indoor or outdoor position is high.



ADDITIONAL REFRIGERANT CHARGE(R410A : g)

Model	Outdoor unit precharged	Refrigerant piping length (one way)				
		7m	10m	15m	20m	25m
MUH-GA20VB - E1	650	0	60	160	260	/
MUH-GA25VB - E1	800					
MUH-GA35VB - E1						360

Calculation : $Xg = 20g/m \times (A-7)m$

8

PERFORMANCE CURVES

MUH-GA20VB - E1 MUH-GA25VB - E1 MUH-GA35VB - E1

The standard data contained in these specifications apply only to the operation of the air conditioner under normal conditions, since operating conditions vary according to the areas where these units are installed. The following information has been provided to clarify the operating characteristics of the air conditioner under the conditions indicated by the performance curve.

(1) GUARANTEED VOLTAGE

198~264V

(2) AIR FLOW

Air flow should be set at MAX.

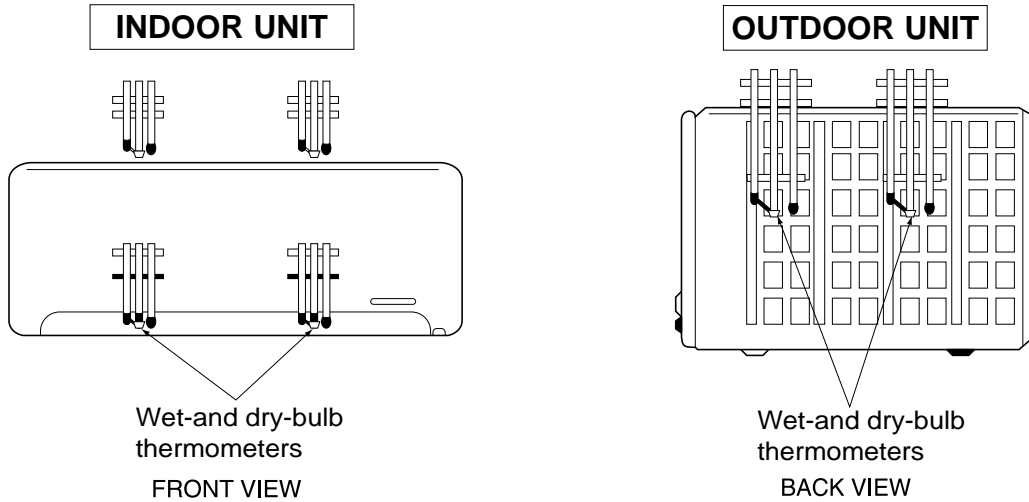
(3) MAIN READINGS

- | | | |
|---|------|-----------|
| (1) Indoor intake air wet-bulb temperature : | °CWB | } Cooling |
| (2) Indoor outlet air wet-bulb temperature : | °CWB | |
| (3) Outdoor intake air dry-bulb temperature : | °CDB | |
| (4) Total input: | W | |
| (5) Indoor intake air dry-bulb temperature : | °CDB | } Heating |
| (6) Outdoor intake air wet-bulb temperature : | °CWB | |
| (7) Total input : | W | |

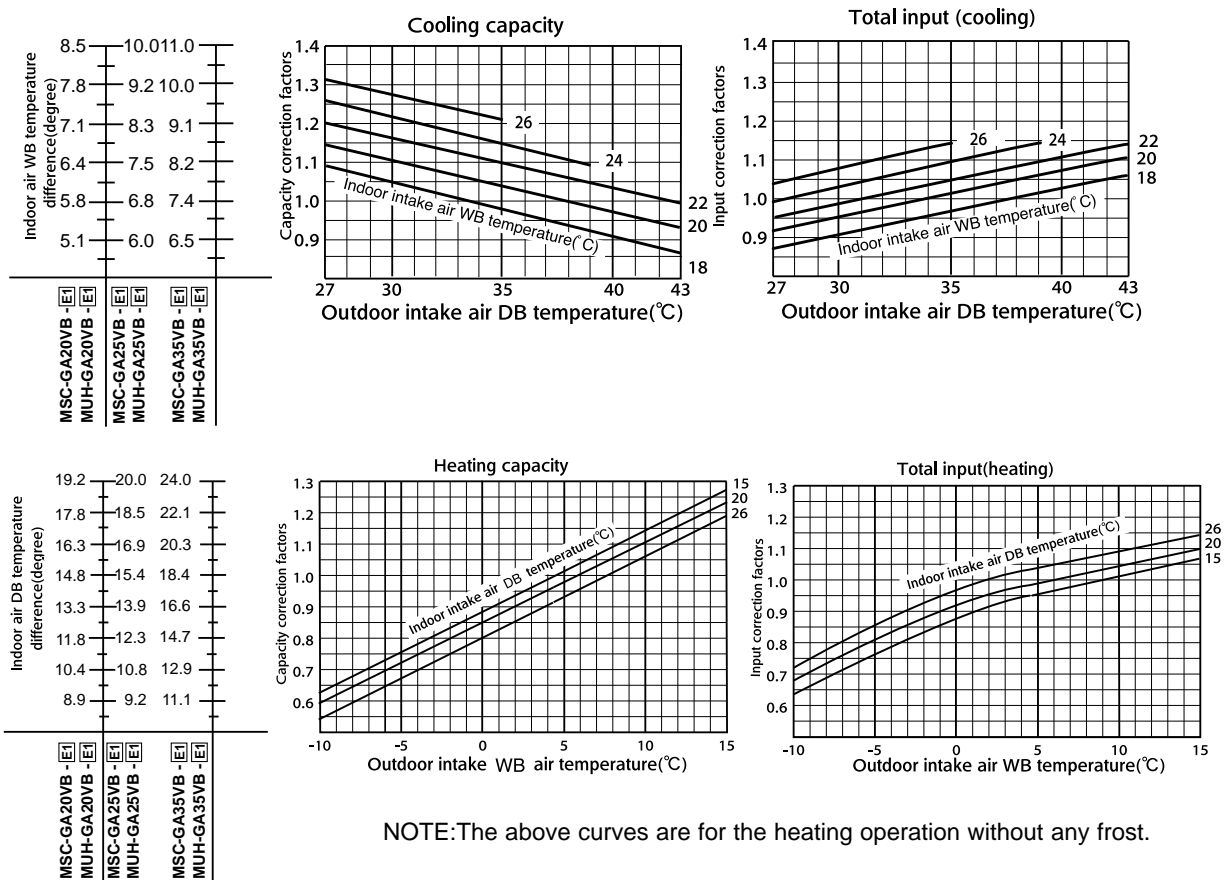
Indoor air wet/dry-bulb temperature difference on the left side of the chart on page 10 shows the difference between the indoor intake air wet/dry-bulb temperature and the indoor outlet air wet/dry-bulb temperature for your reference at service.

How to measure the indoor air wet-bulb/dry-bulb temperature difference

1. Attach at least 2 sets of wet-and dry-bulb thermometers to the indoor air intake as shown in the figure, and at least 2 sets of wet-and dry-bulb thermometers to the indoor air outlet. The thermometers must be attached to the position where air speed is high.
2. Attach at least 2 sets of wet-and dry-bulb thermometers to the outdoor air intake. Cover the thermometers to prevent direct rays of the sun.
3. Check that the air filter is cleaned.
4. Open windows and doors of room.
5. Press the EMERGENCY OPERATION switch once(twice) to start the EMERGENCY COOL (HEAT) MODE.
6. When system stabilizes after more than 15 minutes, measure temperature and take an average temperature.
7. 10 minutes later, measure temperature again and check that the temperature does not change.



8-1.CAPACITY AND THE INPUT CURVES



NOTE: The above curves are for the heating operation without any frost.

8-2.OUTDOOR LOW PRESSURE AND OUTDOOR UNIT CURRENT COOL operation

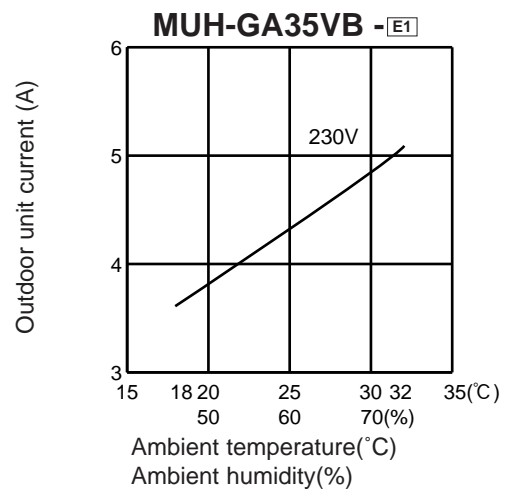
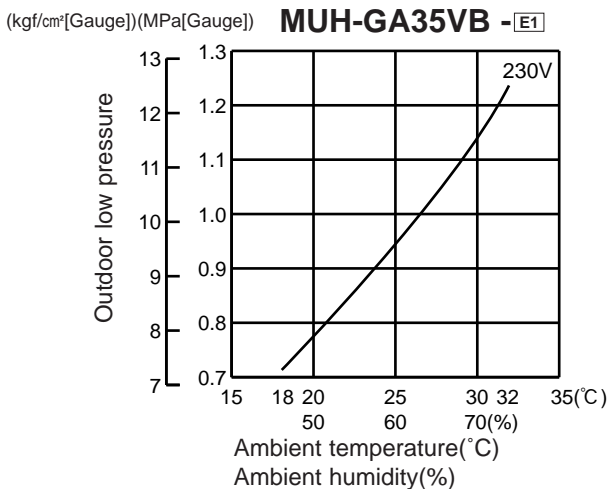
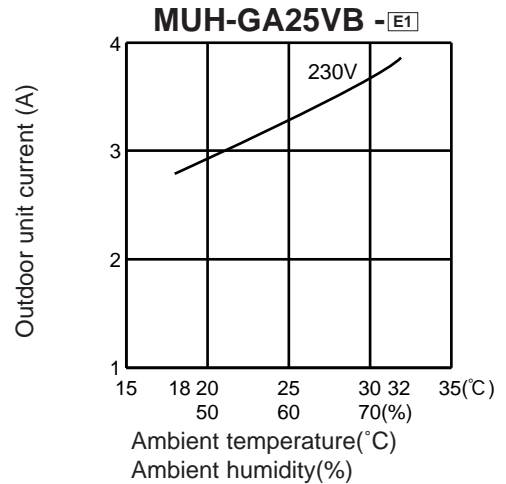
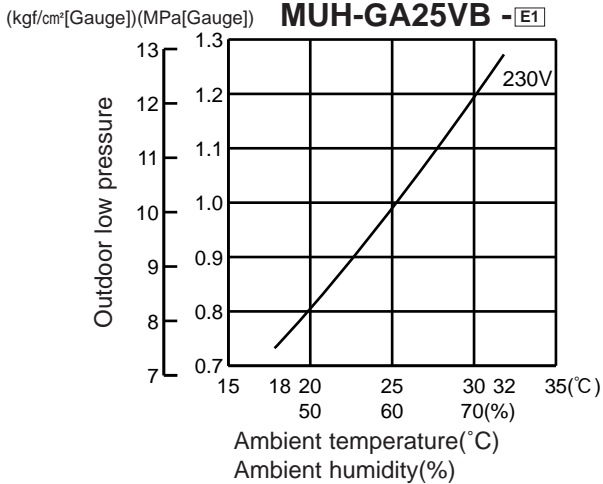
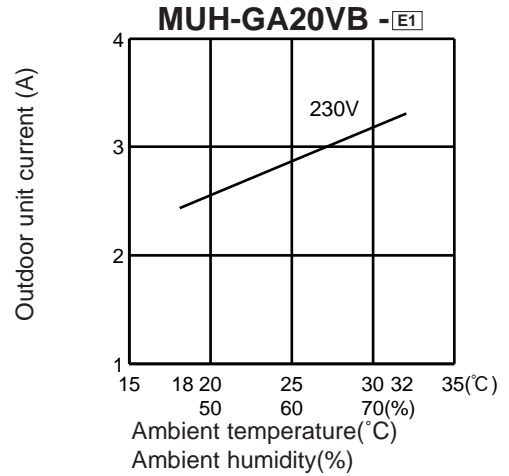
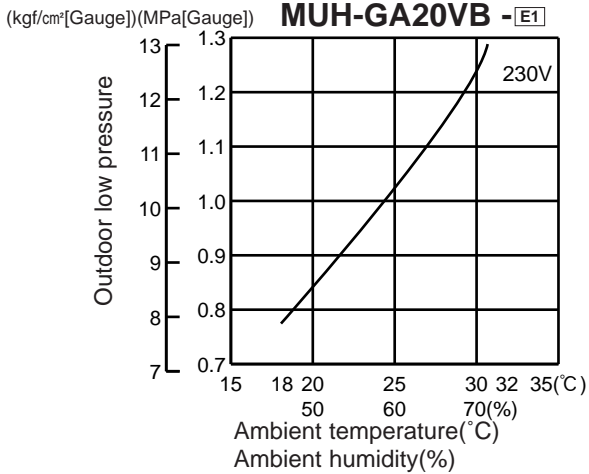
① Both indoor and outdoor unit are under the same temperature/humidity condition.

Dry-bulb temperature	Relative humidity(%)
20	50
25	60
30	70

② Air flow should be set at MAX.

③ The unit of pressure has been changed to MPa on the international system of units(SI unit system).

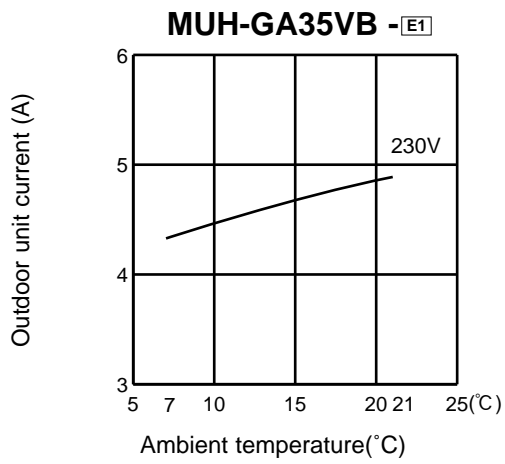
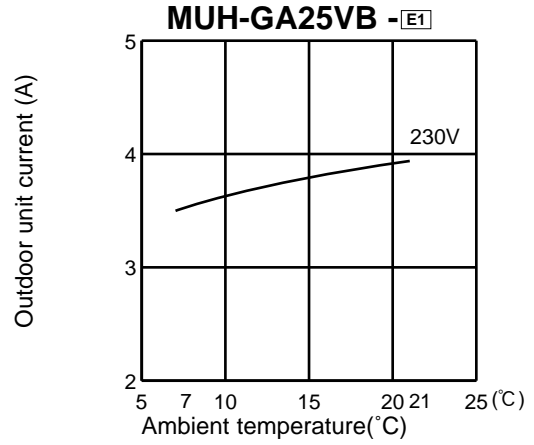
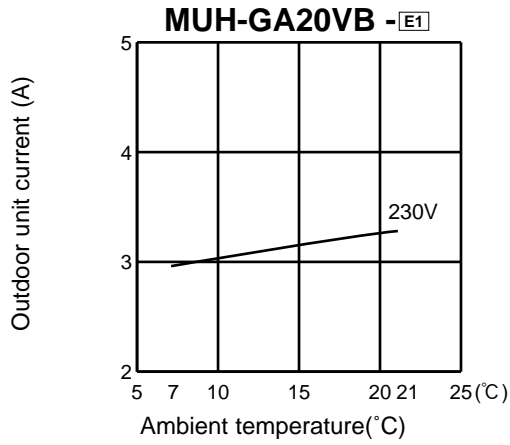
The conversion factor is : $1(\text{MPa[Gauge]}) = 10.2(\text{kgf/cm}^2[\text{Gauge}])$



HEAT operation

Condition indoor: Dry bulb temperature 20.0°C
Wet bulb temperature 14.5°C

Outdoor: Dry bulb temperature 7,15,20°C
Wet bulb temperature 6,12,14.5°C



PERFORMANCE DATA
COOL operation (230V)

MSC-GA20VB -[E1] : MUH-GA20VB -[E1]

CAPACITY : 2.3(kW) SHF : 0.74 INPUT : 715(W)

		OUTDOOR DB(°C)															
INDOOR DB(°C)	INDOOR WB(°C)	21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	2.70	1.51	0.56	572	2.59	1.45	0.56	601	2.48	1.39	0.56	629	2.39	1.34	0.56	658
21	20	2.82	1.24	0.44	601	2.70	1.19	0.44	636	2.62	1.15	0.44	651	2.53	1.11	0.44	679
22	18	2.70	1.62	0.60	572	2.59	1.55	0.60	601	2.48	1.49	0.60	629	2.39	1.44	0.60	658
22	20	2.82	1.35	0.48	601	2.70	1.30	0.48	636	2.62	1.26	0.48	651	2.53	1.21	0.48	679
22	22	2.93	1.06	0.36	622	2.83	1.02	0.36	661	2.76	0.99	0.36	679	2.65	0.95	0.36	708
23	18	2.70	1.73	0.64	572	2.59	1.66	0.64	601	2.48	1.59	0.64	629	2.39	1.53	0.64	658
23	20	2.82	1.47	0.52	601	2.70	1.41	0.52	636	2.62	1.36	0.52	651	2.53	1.32	0.52	679
23	22	2.93	1.17	0.40	622	2.83	1.13	0.40	661	2.76	1.10	0.40	679	2.65	1.06	0.40	708
24	18	2.70	1.84	0.68	572	2.59	1.76	0.68	601	2.48	1.69	0.68	629	2.39	1.63	0.68	658
24	20	2.82	1.58	0.56	601	2.70	1.51	0.56	636	2.62	1.47	0.56	651	2.53	1.42	0.56	679
24	22	2.93	1.29	0.44	622	2.83	1.24	0.44	661	2.76	1.21	0.44	679	2.65	1.16	0.44	708
24	24	3.08	0.99	0.32	651	2.97	0.95	0.32	686	2.90	0.93	0.32	708	2.81	0.90	0.32	744
25	18	2.70	1.95	0.72	572	2.59	1.86	0.72	601	2.48	1.79	0.72	629	2.39	1.72	0.72	658
25	20	2.82	1.69	0.60	601	2.70	1.62	0.60	636	2.62	1.57	0.60	651	2.53	1.52	0.60	679
25	22	2.93	1.41	0.48	622	2.83	1.36	0.48	661	2.76	1.32	0.48	679	2.65	1.27	0.48	708
25	24	3.08	1.11	0.36	651	2.97	1.07	0.36	686	2.90	1.04	0.36	708	2.81	1.01	0.36	744
26	18	2.70	2.05	0.76	572	2.59	1.97	0.76	601	2.48	1.89	0.76	629	2.39	1.82	0.76	658
26	20	2.82	1.80	0.64	601	2.70	1.73	0.64	636	2.62	1.68	0.64	651	2.53	1.62	0.64	679
26	22	2.93	1.52	0.52	622	2.83	1.47	0.52	661	2.76	1.44	0.52	679	2.65	1.38	0.52	708
26	24	3.08	1.23	0.40	651	2.97	1.19	0.40	686	2.90	1.16	0.40	708	2.81	1.12	0.40	744
26	26	3.17	0.89	0.28	686	3.08	0.86	0.28	722	3.04	0.85	0.28	744	2.94	0.82	0.28	765
27	18	2.70	2.16	0.80	572	2.59	2.07	0.80	601	2.48	1.99	0.80	629	2.39	1.91	0.80	658
27	20	2.82	1.92	0.68	601	2.70	1.84	0.68	636	2.62	1.78	0.68	651	2.53	1.72	0.68	679
27	22	2.93	1.64	0.56	622	2.83	1.58	0.56	661	2.76	1.55	0.56	679	2.65	1.48	0.56	708
27	24	3.08	1.36	0.44	651	2.97	1.31	0.44	686	2.90	1.28	0.44	708	2.81	1.23	0.44	744
27	26	3.17	1.02	0.32	686	3.08	0.99	0.32	722	3.04	0.97	0.32	744	2.94	0.94	0.32	765
28	18	2.70	2.27	0.84	572	2.59	2.17	0.84	601	2.48	2.09	0.84	629	2.39	2.01	0.84	658
28	20	2.82	2.03	0.72	601	2.70	1.95	0.72	636	2.62	1.89	0.72	651	2.53	1.82	0.72	679
28	22	2.93	1.76	0.60	622	2.83	1.70	0.60	661	2.76	1.66	0.60	679	2.65	1.59	0.60	708
28	24	3.08	1.48	0.48	651	2.97	1.42	0.48	686	2.90	1.39	0.48	708	2.81	1.35	0.48	744
28	26	3.17	1.14	0.36	686	3.08	1.11	0.36	722	3.04	1.09	0.36	744	2.94	1.06	0.36	765
29	18	2.70	2.38	0.88	572	2.59	2.28	0.88	601	2.48	2.19	0.88	629	2.39	2.10	0.88	658
29	20	2.82	2.14	0.76	601	2.70	2.05	0.76	636	2.62	1.99	0.76	651	2.53	1.92	0.76	679
29	22	2.93	1.88	0.64	622	2.83	1.81	0.64	661	2.76	1.77	0.64	679	2.65	1.69	0.64	708
29	24	3.08	1.60	0.52	651	2.97	1.54	0.52	686	2.90	1.51	0.52	708	2.81	1.46	0.52	744
29	26	3.17	1.27	0.40	686	3.08	1.23	0.40	722	3.04	1.21	0.40	744	2.94	1.18	0.40	765
30	18	2.70	2.49	0.92	572	2.59	2.38	0.92	601	2.48	2.29	0.92	629	2.39	2.20	0.92	658
30	20	2.82	2.25	0.80	601	2.70	2.16	0.80	636	2.62	2.10	0.80	651	2.53	2.02	0.80	679
30	22	2.93	1.99	0.68	622	2.83	1.92	0.68	661	2.76	1.88	0.68	679	2.65	1.80	0.68	708
30	24	3.08	1.73	0.56	651	2.97	1.66	0.56	686	2.90	1.62	0.56	708	2.81	1.57	0.56	744
30	26	3.17	1.40	0.44	686	3.08	1.36	0.44	722	3.04	1.34	0.44	744	2.94	1.30	0.44	765
31	18	2.70	2.59	0.96	572	2.59	2.48	0.96	601	2.48	2.38	0.96	629	2.39	2.30	0.96	658
31	20	2.82	2.37	0.84	601	2.70	2.27	0.84	636	2.62	2.20	0.84	651	2.53	2.13	0.84	679
31	22	2.93	2.11	0.72	622	2.83	2.04	0.72	661	2.76	1.99	0.72	679	2.65	1.90	0.72	708
31	24	3.08	1.85	0.60	651	2.97	1.78	0.60	686	2.90	1.74	0.60	708	2.81	1.68	0.60	744
31	26	3.17	1.52	0.48	686	3.08	1.48	0.48	722	3.04	1.46	0.48	744	2.94	1.41	0.48	765
32	18	2.70	2.70	1.00	572	2.59	2.59	1.00	601	2.48	2.48	1.00	629	2.39	2.39	1.00	658
32	20	2.82	2.48	0.88	601	2.70	2.38	0.88	636	2.62	2.31	0.88	651	2.53	2.23	0.88	679
32	22	2.93	2.23	0.76	622	2.83	2.15	0.76	661	2.76	2.10	0.76	679	2.65	2.01	0.76	708
32	24	3.08	1.97	0.64	651	2.97	1.90	0.64	686	2.90	1.85	0.64	708	2.81	1.80	0.64	744
32	26	3.17	1.65	0.52	686	3.08	1.60	0.52	722	3.04	1.58	0.52	744	2.94	1.53	0.52	765

NOTE Q :Total capacity (kW) SHF :Sensible heat factor DB :Dry-bulb temperature
 SHC :Sensible heat capacity (kW) INPUT :Total power input (W) WB :Wet-bulb temperature

PERFORMANCE DATA
COOL operation (230V)

MSC-GA20VB -[E1] : MUH-GA20VB -[E1]

CAPACITY : 2.3(kW) SHF : 0.74 INPUT : 715(W)

		OUTDOOR DB(°C)											
INDOOR DB(°C)	INDOOR WB(°C)	35				40				43			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	2.25	1.26	0.56	701	2.07	1.16	0.56	744	1.99	1.11	0.56	758
21	20	2.37	1.04	0.44	729	2.21	0.97	0.44	765	2.13	0.94	0.44	787
22	18	2.25	1.35	0.60	701	2.07	1.24	0.60	744	1.99	1.19	0.60	758
22	20	2.37	1.14	0.48	729	2.21	1.06	0.48	765	2.13	1.02	0.48	787
22	22	2.51	0.90	0.36	758	2.35	0.84	0.36	801	2.27	0.82	0.36	815
23	18	2.25	1.44	0.64	701	2.07	1.32	0.64	744	1.99	1.27	0.64	758
23	20	2.37	1.23	0.52	729	2.21	1.15	0.52	765	2.13	1.11	0.52	787
23	22	2.51	1.00	0.40	758	2.35	0.94	0.40	801	2.27	0.91	0.40	815
24	18	2.25	1.53	0.68	701	2.07	1.41	0.68	744	1.99	1.35	0.68	758
24	20	2.37	1.33	0.56	729	2.21	1.24	0.56	765	2.13	1.19	0.56	787
24	22	2.51	1.10	0.44	758	2.35	1.03	0.44	801	2.27	1.00	0.44	815
24	24	2.65	0.85	0.32	787	2.48	0.79	0.32	822	2.42	0.77	0.32	840
25	18	2.25	1.62	0.72	701	2.07	1.49	0.72	744	1.99	1.43	0.72	758
25	20	2.37	1.42	0.60	729	2.21	1.32	0.60	765	2.13	1.28	0.60	787
25	22	2.51	1.20	0.48	758	2.35	1.13	0.48	801	2.27	1.09	0.48	815
25	24	2.65	0.95	0.36	787	2.48	0.89	0.36	822	2.42	0.87	0.36	840
26	18	2.25	1.71	0.76	701	2.07	1.57	0.76	744	1.99	1.51	0.76	758
26	20	2.37	1.52	0.64	729	2.21	1.41	0.64	765	2.13	1.36	0.64	787
26	22	2.51	1.30	0.52	758	2.35	1.22	0.52	801	2.27	1.18	0.52	815
26	24	2.65	1.06	0.40	787	2.48	0.99	0.40	822	2.42	0.97	0.40	840
26	26	2.78	0.78	0.28	815	2.62	0.73	0.28	851	2.54	0.71	0.28	869
27	18	2.25	1.80	0.80	701	2.07	1.66	0.80	744	1.99	1.59	0.80	758
27	20	2.37	1.61	0.68	729	2.21	1.50	0.68	765	2.13	1.45	0.68	787
27	22	2.51	1.40	0.56	758	2.35	1.31	0.56	801	2.27	1.27	0.56	815
27	24	2.65	1.16	0.44	787	2.48	1.09	0.44	822	2.42	1.06	0.44	840
27	26	2.78	0.89	0.32	815	2.62	0.84	0.32	851	2.54	0.81	0.32	869
28	18	2.25	1.89	0.84	701	2.07	1.74	0.84	744	1.99	1.67	0.84	758
28	20	2.37	1.71	0.72	729	2.21	1.59	0.72	765	2.13	1.53	0.72	787
28	22	2.51	1.50	0.60	758	2.35	1.41	0.60	801	2.27	1.36	0.60	815
28	24	2.65	1.27	0.48	787	2.48	1.19	0.48	822	2.42	1.16	0.48	840
28	26	2.78	1.00	0.36	815	2.62	0.94	0.36	851	2.54	0.91	0.36	869
29	18	2.25	1.98	0.88	701	2.07	1.82	0.88	744	1.99	1.75	0.88	758
29	20	2.37	1.80	0.76	729	2.21	1.68	0.76	765	2.13	1.62	0.76	787
29	22	2.51	1.60	0.64	758	2.35	1.50	0.64	801	2.27	1.45	0.64	815
29	24	2.65	1.38	0.52	787	2.48	1.29	0.52	822	2.42	1.26	0.52	840
29	26	2.78	1.11	0.40	815	2.62	1.05	0.40	851	2.54	1.02	0.40	869
30	18	2.25	2.07	0.92	701	2.07	1.90	0.92	744	1.99	1.83	0.92	758
30	20	2.37	1.90	0.80	729	2.21	1.77	0.80	765	2.13	1.70	0.80	787
30	22	2.51	1.70	0.68	758	2.35	1.60	0.68	801	2.27	1.54	0.68	815
30	24	2.65	1.48	0.56	787	2.48	1.39	0.56	822	2.42	1.35	0.56	840
30	26	2.78	1.22	0.44	815	2.62	1.15	0.44	851	2.54	1.12	0.44	869
31	18	2.25	2.16	0.96	701	2.07	1.99	0.96	744	1.99	1.91	0.96	758
31	20	2.37	1.99	0.84	729	2.21	1.85	0.84	765	2.13	1.79	0.84	787
31	22	2.51	1.81	0.72	758	2.35	1.69	0.72	801	2.27	1.63	0.72	815
31	24	2.65	1.59	0.60	787	2.48	1.49	0.60	822	2.42	1.45	0.60	840
31	26	2.78	1.34	0.48	815	2.62	1.26	0.48	851	2.54	1.22	0.48	869
32	18	2.25	2.25	1.00	701	2.07	2.07	1.00	744	1.99	1.99	1.00	758
32	20	2.37	2.08	0.88	729	2.21	1.94	0.88	765	2.13	1.87	0.88	787
32	22	2.51	1.91	0.76	758	2.35	1.78	0.76	801	2.27	1.72	0.76	815
32	24	2.65	1.69	0.64	787	2.48	1.59	0.64	822	2.42	1.55	0.64	840
32	26	2.78	1.45	0.52	815	2.62	1.36	0.52	851	2.54	1.32	0.52	869

NOTE Q :Total capacity (kW) SHF :Sensible heat factor DB :Dry-bulb temperature
 SHC :Sensible heat capacity (kW) INPUT :Total power input (W) WB :Wet-bulb temperature

PERFORMANCE DATA
COOL operation (230V)

MSC-GA25VB -[E1] : MUH-GA25VB -[E1]

CAPACITY : 2.65(kW) SHF : 0.70 INPUT : 820(W)

		OUTDOOR DB(°C)															
INDOOR DB(°C)	INDOOR WB(°C)	21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	3.11	1.62	0.52	656	2.98	1.55	0.52	689	2.86	1.49	0.52	722	2.76	1.43	0.52	754
21	20	3.25	1.30	0.40	689	3.11	1.25	0.40	730	3.02	1.21	0.40	746	2.92	1.17	0.40	779
22	18	3.11	1.74	0.56	656	2.98	1.67	0.56	689	2.86	1.60	0.56	722	2.76	1.54	0.56	754
22	20	3.25	1.43	0.44	689	3.11	1.37	0.44	730	3.02	1.33	0.44	746	2.92	1.28	0.44	779
22	22	3.38	1.08	0.32	713	3.26	1.04	0.32	759	3.18	1.02	0.32	779	3.05	0.98	0.32	812
23	18	3.11	1.87	0.60	656	2.98	1.79	0.60	689	2.86	1.72	0.60	722	2.76	1.65	0.60	754
23	20	3.25	1.56	0.48	689	3.11	1.49	0.48	730	3.02	1.45	0.48	746	2.92	1.40	0.48	779
23	22	3.38	1.22	0.36	713	3.26	1.17	0.36	759	3.18	1.14	0.36	779	3.05	1.10	0.36	812
24	18	3.11	1.99	0.64	656	2.98	1.91	0.64	689	2.86	1.83	0.64	722	2.76	1.76	0.64	754
24	20	3.25	1.69	0.52	689	3.11	1.62	0.52	730	3.02	1.57	0.52	746	2.92	1.52	0.52	779
24	22	3.38	1.35	0.40	713	3.26	1.30	0.40	759	3.18	1.27	0.40	779	3.05	1.22	0.40	812
24	24	3.55	0.99	0.28	746	3.42	0.96	0.28	787	3.34	0.93	0.28	812	3.23	0.91	0.28	853
25	18	3.11	2.12	0.68	656	2.98	2.03	0.68	689	2.86	1.95	0.68	722	2.76	1.87	0.68	754
25	20	3.25	1.82	0.56	689	3.11	1.74	0.56	730	3.02	1.69	0.56	746	2.92	1.63	0.56	779
25	22	3.38	1.49	0.44	713	3.26	1.43	0.44	759	3.18	1.40	0.44	779	3.05	1.34	0.44	812
25	24	3.55	1.14	0.32	746	3.42	1.09	0.32	787	3.34	1.07	0.32	812	3.23	1.03	0.32	853
26	18	3.11	2.24	0.72	656	2.98	2.15	0.72	689	2.86	2.06	0.72	722	2.76	1.98	0.72	754
26	20	3.25	1.95	0.60	689	3.11	1.87	0.60	730	3.02	1.81	0.60	746	2.92	1.75	0.60	779
26	22	3.38	1.62	0.48	713	3.26	1.56	0.48	759	3.18	1.53	0.48	779	3.05	1.46	0.48	812
26	24	3.55	1.28	0.36	746	3.42	1.23	0.36	787	3.34	1.20	0.36	812	3.23	1.16	0.36	853
26	26	3.66	0.88	0.24	787	3.55	0.85	0.24	828	3.50	0.84	0.24	853	3.39	0.81	0.24	877
27	18	3.11	2.37	0.76	656	2.98	2.27	0.76	689	2.86	2.18	0.76	722	2.76	2.09	0.76	754
27	20	3.25	2.08	0.64	689	3.11	1.99	0.64	730	3.02	1.93	0.64	746	2.92	1.87	0.64	779
27	22	3.38	1.76	0.52	713	3.26	1.69	0.52	759	3.18	1.65	0.52	779	3.05	1.58	0.52	812
27	24	3.55	1.42	0.40	746	3.42	1.37	0.40	787	3.34	1.34	0.40	812	3.23	1.29	0.40	853
27	26	3.66	1.02	0.28	787	3.55	0.99	0.28	828	3.50	0.98	0.28	853	3.39	0.95	0.28	877
28	18	3.11	2.49	0.80	656	2.98	2.39	0.80	689	2.86	2.29	0.80	722	2.76	2.20	0.80	754
28	20	3.25	2.21	0.68	689	3.11	2.12	0.68	730	3.02	2.05	0.68	746	2.92	1.98	0.68	779
28	22	3.38	1.89	0.56	713	3.26	1.83	0.56	759	3.18	1.78	0.56	779	3.05	1.71	0.56	812
28	24	3.55	1.56	0.44	746	3.42	1.50	0.44	787	3.34	1.47	0.44	812	3.23	1.42	0.44	853
28	26	3.66	1.17	0.32	787	3.55	1.14	0.32	828	3.50	1.12	0.32	853	3.39	1.09	0.32	877
29	18	3.11	2.62	0.84	656	2.98	2.50	0.84	689	2.86	2.40	0.84	722	2.76	2.32	0.84	754
29	20	3.25	2.34	0.72	689	3.11	2.24	0.72	730	3.02	2.18	0.72	746	2.92	2.10	0.72	779
29	22	3.38	2.03	0.60	713	3.26	1.96	0.60	759	3.18	1.91	0.60	779	3.05	1.83	0.60	812
29	24	3.55	1.70	0.48	746	3.42	1.64	0.48	787	3.34	1.60	0.48	812	3.23	1.55	0.48	853
29	26	3.66	1.32	0.36	787	3.55	1.28	0.36	828	3.50	1.26	0.36	853	3.39	1.22	0.36	877
30	18	3.11	2.74	0.88	656	2.98	2.62	0.88	689	2.86	2.52	0.88	722	2.76	2.43	0.88	754
30	20	3.25	2.47	0.76	689	3.11	2.37	0.76	730	3.02	2.30	0.76	746	2.92	2.22	0.76	779
30	22	3.38	2.16	0.64	713	3.26	2.09	0.64	759	3.18	2.04	0.64	779	3.05	1.95	0.64	812
30	24	3.55	1.85	0.52	746	3.42	1.78	0.52	787	3.34	1.74	0.52	812	3.23	1.68	0.52	853
30	26	3.66	1.46	0.40	787	3.55	1.42	0.40	828	3.50	1.40	0.40	853	3.39	1.36	0.40	877
31	18	3.11	2.86	0.92	656	2.98	2.74	0.92	689	2.86	2.63	0.92	722	2.76	2.54	0.92	754
31	20	3.25	2.60	0.80	689	3.11	2.49	0.80	730	3.02	2.42	0.80	746	2.92	2.33	0.80	779
31	22	3.38	2.30	0.68	713	3.26	2.22	0.68	759	3.18	2.16	0.68	779	3.05	2.07	0.68	812
31	24	3.55	1.99	0.56	746	3.42	1.91	0.56	787	3.34	1.87	0.56	812	3.23	1.81	0.56	853
31	26	3.66	1.61	0.44	787	3.55	1.56	0.44	828	3.50	1.54	0.44	853	3.39	1.49	0.44	877
32	18	3.11	2.99	0.96	656	2.98	2.86	0.96	689	2.86	2.75	0.96	722	2.76	2.65	0.96	754
32	20	3.25	2.73	0.84	689	3.11	2.62	0.84	730	3.02	2.54	0.84	746	2.92	2.45	0.84	779
32	22	3.38	2.43	0.72	713	3.26	2.35	0.72	759	3.18	2.29	0.72	779	3.05	2.19	0.72	812
32	24	3.55	2.13	0.60	746	3.42	2.05	0.60	787	3.34	2.00	0.60	812	3.23	1.94	0.60	853
32	26	3.66	1.76	0.48	787	3.55	1.70	0.48	828	3.50	1.68	0.48	853	3.39	1.63	0.48	877

NOTE Q :Total capacity (kW) SHF :Sensible heat factor DB :Dry-bulb temperature
 SHC :Sensible heat capacity (kW) INPUT :Total power input (W) WB :Wet-bulb temperature

PERFORMANCE DATA
COOL operation (230V)

MSC-GA25VB -[E1] : MUH-GA25VB -[E1]

CAPACITY : 2.65(kW) SHF : 0.70 INPUT : 820(W)

		OUTDOOR DB(°C)											
INDOOR DB(°C)	INDOOR WB(°C)	35				40				43			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	2.60	1.35	0.52	804	2.39	1.24	0.52	853	2.29	1.19	0.52	869
21	20	2.73	1.09	0.40	836	2.54	1.02	0.40	877	2.45	0.98	0.40	902
22	18	2.60	1.45	0.56	804	2.39	1.34	0.56	853	2.29	1.28	0.56	869
22	20	2.73	1.20	0.44	836	2.54	1.12	0.44	877	2.45	1.08	0.44	902
22	22	2.89	0.92	0.32	869	2.70	0.86	0.32	918	2.61	0.84	0.32	935
23	18	2.60	1.56	0.60	804	2.39	1.43	0.60	853	2.29	1.38	0.60	869
23	20	2.73	1.31	0.48	836	2.54	1.22	0.48	877	2.45	1.18	0.48	902
23	22	2.89	1.04	0.36	869	2.70	0.97	0.36	918	2.61	0.94	0.36	935
24	18	2.60	1.66	0.64	804	2.39	1.53	0.64	853	2.29	1.47	0.64	869
24	20	2.73	1.42	0.52	836	2.54	1.32	0.52	877	2.45	1.27	0.52	902
24	22	2.89	1.16	0.40	869	2.70	1.08	0.40	918	2.61	1.04	0.40	935
24	24	3.05	0.85	0.28	902	2.86	0.80	0.28	943	2.78	0.78	0.28	964
25	18	2.60	1.77	0.68	804	2.39	1.62	0.68	853	2.29	1.56	0.68	869
25	20	2.73	1.53	0.56	836	2.54	1.42	0.56	877	2.45	1.37	0.56	902
25	22	2.89	1.27	0.44	869	2.70	1.19	0.44	918	2.61	1.15	0.44	935
25	24	3.05	0.98	0.32	902	2.86	0.92	0.32	943	2.78	0.89	0.32	964
26	18	2.60	1.87	0.72	804	2.39	1.72	0.72	853	2.29	1.65	0.72	869
26	20	2.73	1.64	0.60	836	2.54	1.53	0.60	877	2.45	1.47	0.60	902
26	22	2.89	1.39	0.48	869	2.70	1.30	0.48	918	2.61	1.25	0.48	935
26	24	3.05	1.10	0.36	902	2.86	1.03	0.36	943	2.78	1.00	0.36	964
26	26	3.21	0.77	0.24	935	3.02	0.73	0.24	976	2.93	0.70	0.24	996
27	18	2.60	1.97	0.76	804	2.39	1.81	0.76	853	2.29	1.74	0.76	869
27	20	2.73	1.75	0.64	836	2.54	1.63	0.64	877	2.45	1.57	0.64	902
27	22	2.89	1.50	0.52	869	2.70	1.41	0.52	918	2.61	1.36	0.52	935
27	24	3.05	1.22	0.40	902	2.86	1.14	0.40	943	2.78	1.11	0.40	964
27	26	3.21	0.90	0.28	935	3.02	0.85	0.28	976	2.93	0.82	0.28	996
28	18	2.60	2.08	0.80	804	2.39	1.91	0.80	853	2.29	1.83	0.80	869
28	20	2.73	1.86	0.68	836	2.54	1.73	0.68	877	2.45	1.67	0.68	902
28	22	2.89	1.62	0.56	869	2.70	1.51	0.56	918	2.61	1.46	0.56	935
28	24	3.05	1.34	0.44	902	2.86	1.26	0.44	943	2.78	1.22	0.44	964
28	26	3.21	1.03	0.32	935	3.02	0.97	0.32	976	2.93	0.94	0.32	996
29	18	2.60	2.18	0.84	804	2.39	2.00	0.84	853	2.29	1.93	0.84	869
29	20	2.73	1.97	0.72	836	2.54	1.83	0.72	877	2.45	1.76	0.72	902
29	22	2.89	1.73	0.60	869	2.70	1.62	0.60	918	2.61	1.57	0.60	935
29	24	3.05	1.46	0.48	902	2.86	1.37	0.48	943	2.78	1.34	0.48	964
29	26	3.21	1.15	0.36	935	3.02	1.09	0.36	976	2.93	1.05	0.36	996
30	18	2.60	2.29	0.88	804	2.39	2.10	0.88	853	2.29	2.02	0.88	869
30	20	2.73	2.07	0.76	836	2.54	1.93	0.76	877	2.45	1.86	0.76	902
30	22	2.89	1.85	0.64	869	2.70	1.73	0.64	918	2.61	1.67	0.64	935
30	24	3.05	1.58	0.52	902	2.86	1.49	0.52	943	2.78	1.45	0.52	964
30	26	3.21	1.28	0.40	935	3.02	1.21	0.40	976	2.93	1.17	0.40	996
31	18	2.60	2.39	0.92	804	2.39	2.19	0.92	853	2.29	2.11	0.92	869
31	20	2.73	2.18	0.80	836	2.54	2.04	0.80	877	2.45	1.96	0.80	902
31	22	2.89	1.96	0.68	869	2.70	1.84	0.68	918	2.61	1.77	0.68	935
31	24	3.05	1.71	0.56	902	2.86	1.60	0.56	943	2.78	1.56	0.56	964
31	26	3.21	1.41	0.44	935	3.02	1.33	0.44	976	2.93	1.29	0.44	996
32	18	2.60	2.49	0.96	804	2.39	2.29	0.96	853	2.29	2.20	0.96	869
32	20	2.73	2.29	0.84	836	2.54	2.14	0.84	877	2.45	2.06	0.84	902
32	22	2.89	2.08	0.72	869	2.70	1.95	0.72	918	2.61	1.88	0.72	935
32	24	3.05	1.83	0.60	902	2.86	1.72	0.60	943	2.78	1.67	0.60	964
32	26	3.21	1.54	0.48	935	3.02	1.45	0.48	976	2.93	1.41	0.48	996

NOTE Q :Total capacity (kW) SHF :Sensible heat factor DB :Dry-bulb temperature
SHC :Sensible heat capacity (kW) INPUT :Total power input (W) WB :Wet-bulb temperature

PERFORMANCE DATA
COOL operation (230V)

MSC-GA35VB -[E1] : MUH-GA35VB -[E1]

CAPACITY : 3.5(kW) SHF : 0.66 INPUT : 1090(W)

		OUTDOOR DB(°C)															
INDOOR DB(°C)	INDOOR WB(°C)	21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	4.11	1.97	0.48	872	3.94	1.89	0.48	916	3.78	1.81	0.48	959	3.64	1.75	0.48	1003
21	20	4.29	1.54	0.36	916	4.11	1.48	0.36	970	3.99	1.44	0.36	992	3.85	1.39	0.36	1036
22	18	4.11	2.14	0.52	872	3.94	2.05	0.52	916	3.78	1.97	0.52	959	3.64	1.89	0.52	1003
22	20	4.29	1.72	0.40	916	4.11	1.65	0.40	970	3.99	1.60	0.40	992	3.85	1.54	0.40	1036
22	22	4.46	1.25	0.28	948	4.31	1.21	0.28	1008	4.20	1.18	0.28	1036	4.03	1.13	0.28	1079
23	18	4.11	2.30	0.56	872	3.94	2.21	0.56	916	3.78	2.12	0.56	959	3.64	2.04	0.56	1003
23	20	4.29	1.89	0.44	916	4.11	1.81	0.44	970	3.99	1.76	0.44	992	3.85	1.69	0.44	1036
23	22	4.46	1.43	0.32	948	4.31	1.38	0.32	1008	4.20	1.34	0.32	1036	4.03	1.29	0.32	1079
24	18	4.11	2.47	0.60	872	3.94	2.36	0.60	916	3.78	2.27	0.60	959	3.64	2.18	0.60	1003
24	20	4.29	2.06	0.48	916	4.11	1.97	0.48	970	3.99	1.92	0.48	992	3.85	1.85	0.48	1036
24	22	4.46	1.61	0.36	948	4.31	1.55	0.36	1008	4.20	1.51	0.36	1036	4.03	1.45	0.36	1079
24	24	4.69	1.13	0.24	992	4.52	1.08	0.24	1046	4.41	1.06	0.24	1079	4.27	1.02	0.24	1134
25	18	4.11	2.63	0.64	872	3.94	2.52	0.64	916	3.78	2.42	0.64	959	3.64	2.33	0.64	1003
25	20	4.29	2.23	0.52	916	4.11	2.14	0.52	970	3.99	2.07	0.52	992	3.85	2.00	0.52	1036
25	22	4.46	1.79	0.40	948	4.31	1.72	0.40	1008	4.20	1.68	0.40	1036	4.03	1.61	0.40	1079
25	24	4.69	1.31	0.28	992	4.52	1.26	0.28	1046	4.41	1.23	0.28	1079	4.27	1.20	0.28	1134
26	18	4.11	2.80	0.68	872	3.94	2.68	0.68	916	3.78	2.57	0.68	959	3.64	2.48	0.68	1003
26	20	4.29	2.40	0.56	916	4.11	2.30	0.56	970	3.99	2.23	0.56	992	3.85	2.16	0.56	1036
26	22	4.46	1.96	0.44	948	4.31	1.89	0.44	1008	4.20	1.85	0.44	1036	4.03	1.77	0.44	1079
26	24	4.69	1.50	0.32	992	4.52	1.44	0.32	1046	4.41	1.41	0.32	1079	4.27	1.37	0.32	1134
26	26	4.83	0.97	0.20	1046	4.69	0.94	0.20	1101	4.62	0.92	0.20	1134	4.48	0.90	0.20	1166
27	18	4.11	2.96	0.72	872	3.94	2.84	0.72	916	3.78	2.72	0.72	959	3.64	2.62	0.72	1003
27	20	4.29	2.57	0.60	916	4.11	2.47	0.60	970	3.99	2.39	0.60	992	3.85	2.31	0.60	1036
27	22	4.46	2.14	0.48	948	4.31	2.07	0.48	1008	4.20	2.02	0.48	1036	4.03	1.93	0.48	1079
27	24	4.69	1.69	0.36	992	4.52	1.63	0.36	1046	4.41	1.59	0.36	1079	4.27	1.54	0.36	1134
27	26	4.83	1.16	0.24	1046	4.69	1.13	0.24	1101	4.62	1.11	0.24	1134	4.48	1.08	0.24	1166
28	18	4.11	3.13	0.76	872	3.94	2.99	0.76	916	3.78	2.87	0.76	959	3.64	2.77	0.76	1003
28	20	4.29	2.74	0.64	916	4.11	2.63	0.64	970	3.99	2.55	0.64	992	3.85	2.46	0.64	1036
28	22	4.46	2.32	0.52	948	4.31	2.24	0.52	1008	4.20	2.18	0.52	1036	4.03	2.09	0.52	1079
28	24	4.69	1.88	0.40	992	4.52	1.81	0.40	1046	4.41	1.76	0.40	1079	4.27	1.71	0.40	1134
28	26	4.83	1.35	0.28	1046	4.69	1.31	0.28	1101	4.62	1.29	0.28	1134	4.48	1.25	0.28	1166
29	18	4.11	3.29	0.80	872	3.94	3.15	0.80	916	3.78	3.02	0.80	959	3.64	2.91	0.80	1003
29	20	4.29	2.92	0.68	916	4.11	2.80	0.68	970	3.99	2.71	0.68	992	3.85	2.62	0.68	1036
29	22	4.46	2.50	0.56	948	4.31	2.41	0.56	1008	4.20	2.35	0.56	1036	4.03	2.25	0.56	1079
29	24	4.69	2.06	0.44	992	4.52	1.99	0.44	1046	4.41	1.94	0.44	1079	4.27	1.88	0.44	1134
29	26	4.83	1.55	0.32	1046	4.69	1.50	0.32	1101	4.62	1.48	0.32	1134	4.48	1.43	0.32	1166
30	18	4.11	3.45	0.84	872	3.94	3.31	0.84	916	3.78	3.18	0.84	959	3.64	3.06	0.84	1003
30	20	4.29	3.09	0.72	916	4.11	2.96	0.72	970	3.99	2.87	0.72	992	3.85	2.77	0.72	1036
30	22	4.46	2.68	0.60	948	4.31	2.58	0.60	1008	4.20	2.52	0.60	1036	4.03	2.42	0.60	1079
30	24	4.69	2.25	0.48	992	4.52	2.17	0.48	1046	4.41	2.12	0.48	1079	4.27	2.05	0.48	1134
30	26	4.83	1.74	0.36	1046	4.69	1.69	0.36	1101	4.62	1.66	0.36	1134	4.48	1.61	0.36	1166
31	18	4.11	3.62	0.88	872	3.94	3.47	0.88	916	3.78	3.33	0.88	959	3.64	3.20	0.88	1003
31	20	4.29	3.26	0.76	916	4.11	3.13	0.76	970	3.99	3.03	0.76	992	3.85	2.93	0.76	1036
31	22	4.46	2.86	0.64	948	4.31	2.76	0.64	1008	4.20	2.69	0.64	1036	4.03	2.58	0.64	1079
31	24	4.69	2.44	0.52	992	4.52	2.35	0.52	1046	4.41	2.29	0.52	1079	4.27	2.22	0.52	1134
31	26	4.83	1.93	0.40	1046	4.69	1.88	0.40	1101	4.62	1.85	0.40	1134	4.48	1.79	0.40	1166
32	18	4.11	3.78	0.92	872	3.94	3.62	0.92	916	3.78	3.48	0.92	959	3.64	3.35	0.92	1003
32	20	4.29	3.43	0.80	916	4.11	3.29	0.80	970	3.99	3.19	0.80	992	3.85	3.08	0.80	1036
32	22	4.46	3.03	0.68	948	4.31	2.93	0.68	1008	4.20	2.86	0.68	1036	4.03	2.74	0.68	1079
32	24	4.69	2.63	0.56	992	4.52	2.53	0.56	1046	4.41	2.47	0.56	1079	4.27	2.39	0.56	1134
32	26	4.83	2.13	0.44	1046	4.69	2.06	0.44	1101	4.62	2.03	0.44	1134	4.48	1.97	0.44	1166

NOTE Q :Total capacity (kW) SHF :Sensible heat factor DB :Dry-bulb temperature
 SHC :Sensible heat capacity (kW) INPUT :Total power input (W) WB :Wet-bulb temperature

PERFORMANCE DATA
COOL operation (230V)

MSC-GA35VB -[E1] : MUH-GA35VB -[E1]

CAPACITY : 3.5(kW) SHF : 0.66 INPUT : 1090(W)

		OUTDOOR DB(°C)											
INDOOR DB(°C)	INDOOR WB(°C)	35				40				43			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	3.43	1.65	0.48	1068	3.15	1.51	0.48	1134	3.03	1.45	0.48	1155
21	20	3.61	1.30	0.36	1112	3.36	1.21	0.36	1166	3.24	1.17	0.36	1199
22	18	3.43	1.78	0.52	1068	3.15	1.64	0.52	1134	3.03	1.57	0.52	1155
22	20	3.61	1.44	0.40	1112	3.36	1.34	0.40	1166	3.24	1.30	0.40	1199
22	22	3.82	1.07	0.28	1155	3.57	1.00	0.28	1221	3.45	0.97	0.28	1243
23	18	3.43	1.92	0.56	1068	3.15	1.76	0.56	1134	3.03	1.70	0.56	1155
23	20	3.61	1.59	0.44	1112	3.36	1.48	0.44	1166	3.24	1.42	0.44	1199
23	22	3.82	1.22	0.32	1155	3.57	1.14	0.32	1221	3.45	1.10	0.32	1243
24	18	3.43	2.06	0.60	1068	3.15	1.89	0.60	1134	3.03	1.82	0.60	1155
24	20	3.61	1.73	0.48	1112	3.36	1.61	0.48	1166	3.24	1.55	0.48	1199
24	22	3.82	1.37	0.36	1155	3.57	1.29	0.36	1221	3.45	1.24	0.36	1243
24	24	4.03	0.97	0.24	1199	3.78	0.91	0.24	1254	3.68	0.88	0.24	1281
25	18	3.43	2.20	0.64	1068	3.15	2.02	0.64	1134	3.03	1.94	0.64	1155
25	20	3.61	1.87	0.52	1112	3.36	1.75	0.52	1166	3.24	1.68	0.52	1199
25	22	3.82	1.53	0.40	1155	3.57	1.43	0.40	1221	3.45	1.38	0.40	1243
25	24	4.03	1.13	0.28	1199	3.78	1.06	0.28	1254	3.68	1.03	0.28	1281
26	18	3.43	2.33	0.68	1068	3.15	2.14	0.68	1134	3.03	2.06	0.68	1155
26	20	3.61	2.02	0.56	1112	3.36	1.88	0.56	1166	3.24	1.81	0.56	1199
26	22	3.82	1.68	0.44	1155	3.57	1.57	0.44	1221	3.45	1.52	0.44	1243
26	24	4.03	1.29	0.32	1199	3.78	1.21	0.32	1254	3.68	1.18	0.32	1281
26	26	4.24	0.85	0.20	1243	3.99	0.80	0.20	1297	3.87	0.77	0.20	1324
27	18	3.43	2.47	0.72	1068	3.15	2.27	0.72	1134	3.03	2.18	0.72	1155
27	20	3.61	2.16	0.60	1112	3.36	2.02	0.60	1166	3.24	1.94	0.60	1199
27	22	3.82	1.83	0.48	1155	3.57	1.71	0.48	1221	3.45	1.65	0.48	1243
27	24	4.03	1.45	0.36	1199	3.78	1.36	0.36	1254	3.68	1.32	0.36	1281
27	26	4.24	1.02	0.24	1243	3.99	0.96	0.24	1297	3.87	0.93	0.24	1324
28	18	3.43	2.61	0.76	1068	3.15	2.39	0.76	1134	3.03	2.30	0.76	1155
28	20	3.61	2.31	0.64	1112	3.36	2.15	0.64	1166	3.24	2.07	0.64	1199
28	22	3.82	1.98	0.52	1155	3.57	1.86	0.52	1221	3.45	1.79	0.52	1243
28	24	4.03	1.61	0.40	1199	3.78	1.51	0.40	1254	3.68	1.47	0.40	1281
28	26	4.24	1.19	0.28	1243	3.99	1.12	0.28	1297	3.87	1.08	0.28	1324
29	18	3.43	2.74	0.80	1068	3.15	2.52	0.80	1134	3.03	2.42	0.80	1155
29	20	3.61	2.45	0.68	1112	3.36	2.28	0.68	1166	3.24	2.20	0.68	1199
29	22	3.82	2.14	0.56	1155	3.57	2.00	0.56	1221	3.45	1.93	0.56	1243
29	24	4.03	1.77	0.44	1199	3.78	1.66	0.44	1254	3.68	1.62	0.44	1281
29	26	4.24	1.36	0.32	1243	3.99	1.28	0.32	1297	3.87	1.24	0.32	1324
30	18	3.43	2.88	0.84	1068	3.15	2.65	0.84	1134	3.03	2.54	0.84	1155
30	20	3.61	2.60	0.72	1112	3.36	2.42	0.72	1166	3.24	2.33	0.72	1199
30	22	3.82	2.29	0.60	1155	3.57	2.14	0.60	1221	3.45	2.07	0.60	1243
30	24	4.03	1.93	0.48	1199	3.78	1.81	0.48	1254	3.68	1.76	0.48	1281
30	26	4.24	1.52	0.36	1243	3.99	1.44	0.36	1297	3.87	1.39	0.36	1324
31	18	3.43	3.02	0.88	1068	3.15	2.77	0.88	1134	3.03	2.66	0.88	1155
31	20	3.61	2.74	0.76	1112	3.36	2.55	0.76	1166	3.24	2.46	0.76	1199
31	22	3.82	2.44	0.64	1155	3.57	2.28	0.64	1221	3.45	2.21	0.64	1243
31	24	4.03	2.09	0.52	1199	3.78	1.97	0.52	1254	3.68	1.91	0.52	1281
31	26	4.24	1.69	0.40	1243	3.99	1.60	0.40	1297	3.87	1.55	0.40	1324
32	18	3.43	3.16	0.92	1068	3.15	2.90	0.92	1134	3.03	2.79	0.92	1155
32	20	3.61	2.88	0.80	1112	3.36	2.69	0.80	1166	3.24	2.59	0.80	1199
32	22	3.82	2.59	0.68	1155	3.57	2.43	0.68	1221	3.45	2.34	0.68	1243
32	24	4.03	2.25	0.56	1199	3.78	2.12	0.56	1254	3.68	2.06	0.56	1281
32	26	4.24	1.86	0.44	1243	3.99	1.76	0.44	1297	3.87	1.70	0.44	1324

NOTE Q :Total capacity (kW) SHF :Sensible heat factor DB :Dry-bulb temperature
 SHC :Sensible heat capacity (kW) INPUT :Total power input (W) WB :Wet-bulb temperature

PERFORMANCE DATA**HEAT operation (230V)****MSC-GA20VB -[E1] : MUH-GA20VB -[E1]**

CAPACITY : 2.5(kW) INPUT : 690(W)

INDOOR DB(°C)	OUTDOOR WB(°C)													
	-10		-5		0		5		10		15		20	
	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT
15	1.58	449	1.90	538	2.23	607	2.55	656	2.88	697	3.18	718	3.50	731
21	1.50	483	1.80	573	2.13	635	2.43	683	2.75	718	3.05	738	3.36	766
26	1.35	518	1.68	607	1.98	669	2.30	718	2.63	752	2.93	773	3.25	794

MSC-GA25VB -[E1] : MUH-GA25VB -[E1]

CAPACITY : 3.0(kW) INPUT : 820(W)

INDOOR DB(°C)	OUTDOOR WB(°C)													
	-10		-5		0		5		10		15		20	
	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT
15	1.89	533	2.28	640	2.67	722	3.06	779	3.45	828	3.81	853	4.20	869
21	1.80	574	2.16	681	2.55	754	2.91	812	3.30	853	3.66	877	4.04	910
26	1.62	615	2.01	722	2.37	795	2.76	853	3.15	894	3.51	918	3.90	943

MSC-GA35VB -[E1] : MUH-GA35VB -[E1]

CAPACITY : 3.7(kW) INPUT : 1020(W)

INDOOR DB(°C)	OUTDOOR WB(°C)													
	-10		-5		0		5		10		15		20	
	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT
15	2.33	663	2.81	796	3.29	898	3.77	969	4.26	1030	4.70	1061	5.18	1081
21	2.22	714	2.66	847	3.15	938	3.59	1010	4.07	1061	4.51	1091	4.98	1132
26	2.00	765	2.48	898	2.92	989	3.40	1061	3.89	1112	4.33	1142	4.81	1173

NOTE Q:Total capacity (kW) INPUT:Total power input (W) DB:Dry-bulb temperature WB:Wet-bulb temperature

MUH-GA20VB - [E1]

MUH-GA25VB - [E1]

MUH-GA35VB - [E1]

9-1. COMPULSORY DEFROSTING MODE FOR SERVICE

By short circuit of the connector JPDS and JPSG on the outdoor deicer P.C. board, defrosting mode can be accomplished regardless of the defrost interval restriction. (Refer to 10-5.)

Defrost thermistor RT61 must read below -3°C.

9-2. CHANGE IN DEFROST SETTING

<JRF> When the JRF wire of the deicer P.C. board is cut, the defrost interval time will be changed.

<JRG> When the JRG wire of the deicer P.C. board is cut, the defrost temperature will be changed.(Refer to 10-5.)

MODEL	Jumper wire	Change point
MUH-GA20VB - [E1] MUH-GA25VB - [E1]	JRF	Defrost interval time changes from 40 minutes to 15 minutes.
MUH-GA35VB - [E1]	JRG	Deforst start temperature changes from -3°C to 0°C.

MUH-GA20VB - [E1]

MUH-GA25VB - [E1]

MUH-GA35VB - [E1]

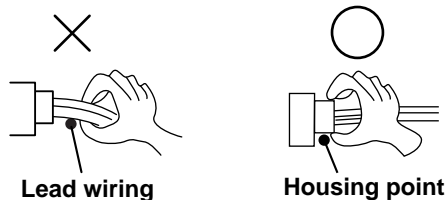
10-1. Cautions on troubleshooting

1. Before troubleshooting, check the following:

- 1) Check the power supply voltage.
- 2) Check the indoor/outdoor connecting wire for mis-wiring.

2. Take care the following during servicing.

- 1) Before servicing the air conditioner, be sure to turn off the main unit first with the remote controller, and then after confirming the horizontal vane is closed, turn off the breaker and/or disconnect the power plug.
- 2) Be sure to turn OFF the power supply before removing the front panel, the cabinet, the top panel, and the electronic control P.C. board.
- 3) When removing the electronic control P.C. board, hold the edge of the board with care NOT to apply stress on the components.
- 4) When connecting or disconnecting the connectors, hold the housing of the connector. DO NOT pull the lead wires.



3. Troubleshooting procedure

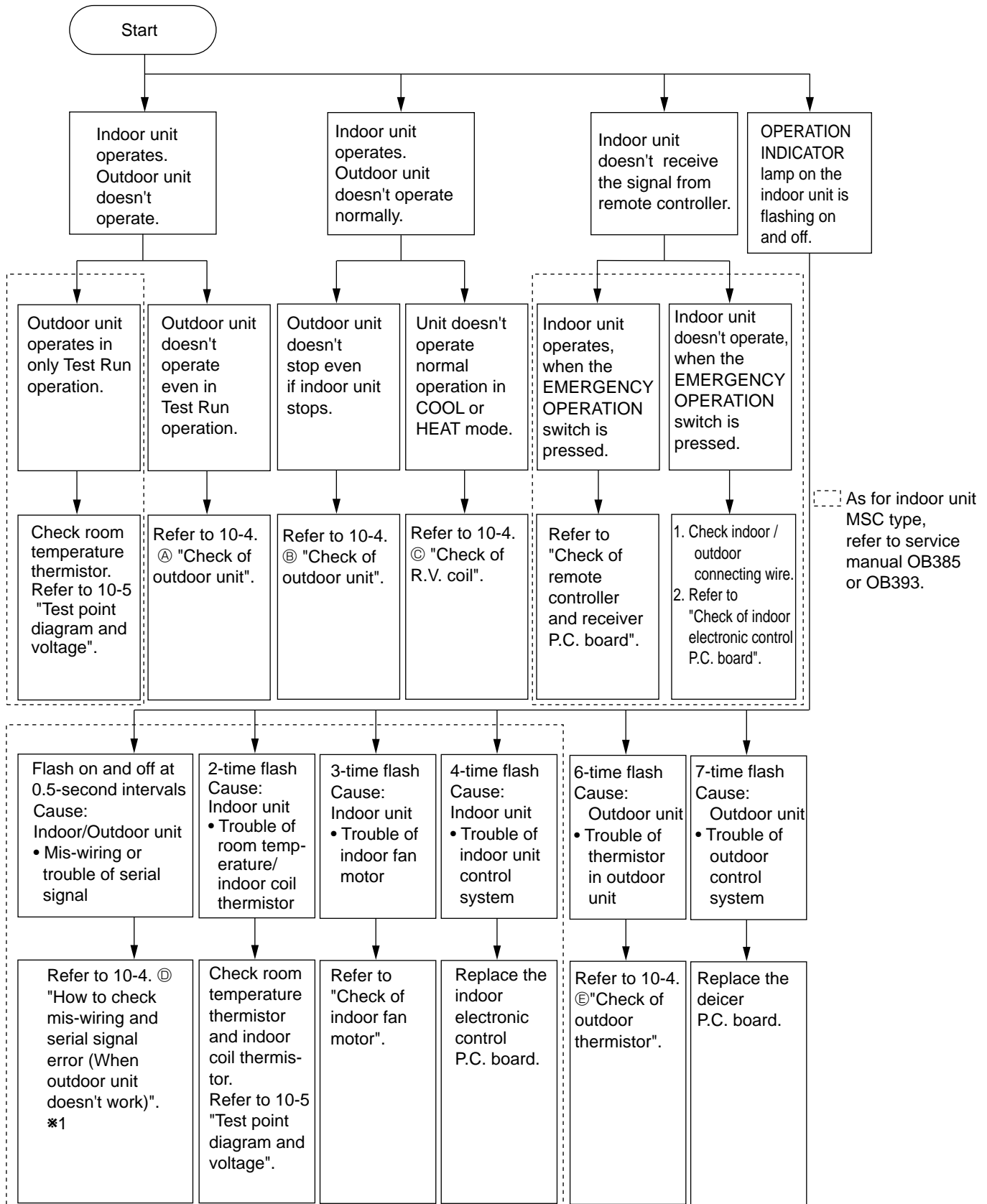
- 1) First, check if the OPERATION INDICATOR lamp on the indoor unit is flashing on and off to indicate an abnormality. To make sure, check how many times the abnormality indication is flashing on and off before starting service work.
- 2) If the electronic control P.C. board is supposed to be defective, check the copper foil pattern for disconnection and the components for bursting and discoloration.
- 3) When troubleshooting, refer to 10-2. "Instruction of troubleshooting".

10-2. Instruction of troubleshooting

MUH-GA20VB -^[E1]

MUH-GA25VB -^[E1]

MUH-GA35VB -^[E1]



※1.<The case of the trouble of the serial signal>

When the power is turned off and then turned on again, the indication shows "the trouble of mis-wiring".

10-3. Trouble criterion of main parts

MUH-GA20VB -[E1] MUH-GA25VB -[E1] MUH-GA35VB -[E1]

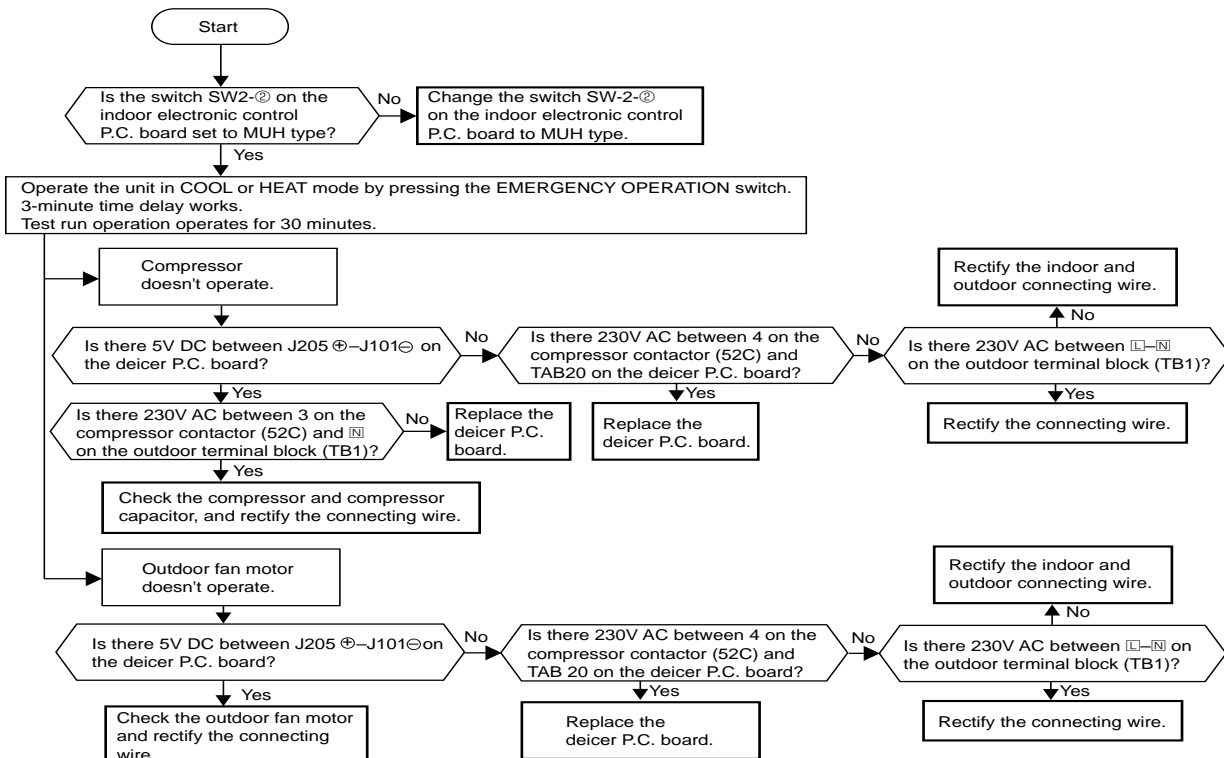
Part name	Check method and criterion	Figure																	
Defrost thermistor (RT63)	Measure the resistance with a tester. (Part temperature $-10^{\circ}\text{C} \sim 40^{\circ}\text{C}$) <table border="1" style="margin-left: 20px;"> <thead> <tr> <th></th> <th>Normal</th> <th>Abnormal</th> </tr> </thead> <tbody> <tr> <td></td> <td>$5\text{k}\Omega \sim 60\text{k}\Omega$</td> <td>Open or short-circuit</td> </tr> </tbody> </table>		Normal	Abnormal		$5\text{k}\Omega \sim 60\text{k}\Omega$	Open or short-circuit	/											
	Normal	Abnormal																	
	$5\text{k}\Omega \sim 60\text{k}\Omega$	Open or short-circuit																	
Compressor (MC) INNER PROTECTOR MUH-GA20/GA25VB $150 \pm 5^{\circ}\text{C}$ OPEN $90 \pm 10^{\circ}\text{C}$ CLOSE MUH-GA35VB $155 \pm 5^{\circ}\text{C}$ OPEN $90 \pm 10^{\circ}\text{C}$ CLOSE	Measure the resistance between the terminals with a tester. (Coil wiring temperature $-10^{\circ}\text{C} \sim 40^{\circ}\text{C}$) <table border="1" style="margin-left: 20px;"> <thead> <tr> <th rowspan="2"></th> <th colspan="3">Normal</th> <th rowspan="2">Abnormal</th> </tr> <tr> <th>MUH-GA20VB</th> <th>MUH-GA25VB</th> <th>MUH-GA35VB</th> </tr> </thead> <tbody> <tr> <td>C-R</td> <td>$3.41 \sim 4.18\Omega$</td> <td>$2.99 \sim 3.67\Omega$</td> <td>$2.46 \sim 3.01\Omega$</td> <td rowspan="2">Open or short-circuit</td> </tr> <tr> <td>C-S</td> <td>$5.41 \sim 6.63\Omega$</td> <td>$4.02 \sim 4.92\Omega$</td> <td>$2.96 \sim 3.63\Omega$</td> </tr> </tbody> </table>		Normal			Abnormal	MUH-GA20VB	MUH-GA25VB	MUH-GA35VB	C-R	$3.41 \sim 4.18\Omega$	$2.99 \sim 3.67\Omega$	$2.46 \sim 3.01\Omega$	Open or short-circuit	C-S	$5.41 \sim 6.63\Omega$	$4.02 \sim 4.92\Omega$	$2.96 \sim 3.63\Omega$	
	Normal			Abnormal															
	MUH-GA20VB	MUH-GA25VB	MUH-GA35VB																
C-R	$3.41 \sim 4.18\Omega$	$2.99 \sim 3.67\Omega$	$2.46 \sim 3.01\Omega$	Open or short-circuit															
C-S	$5.41 \sim 6.63\Omega$	$4.02 \sim 4.92\Omega$	$2.96 \sim 3.63\Omega$																
Outdoor fan motor (MF) INNER FUSE $145 \pm 2^{\circ}\text{C}$ CUT OFF	Measure the resistance between the terminals with a tester. (Coil wiring temperature $-10^{\circ}\text{C} \sim 40^{\circ}\text{C}$) <table border="1" style="margin-left: 20px;"> <thead> <tr> <th rowspan="2">Color of lead wire</th> <th colspan="2">Normal</th> <th rowspan="2">Abnormal</th> </tr> <tr> <th>MUH-GA20VB</th> <th>MUH-GA25/GA35VB</th> </tr> </thead> <tbody> <tr> <td>WHT-BLK</td> <td>$323 \sim 396 \Omega$</td> <td>$189 \sim 233 \Omega$</td> <td rowspan="2">Open or short-circuit</td> </tr> <tr> <td>BLK-RED</td> <td>$241 \sim 296 \Omega$</td> <td>$270 \sim 332 \Omega$</td> </tr> </tbody> </table>	Color of lead wire	Normal		Abnormal	MUH-GA20VB	MUH-GA25/GA35VB	WHT-BLK	$323 \sim 396 \Omega$	$189 \sim 233 \Omega$	Open or short-circuit	BLK-RED	$241 \sim 296 \Omega$	$270 \sim 332 \Omega$					
Color of lead wire	Normal		Abnormal																
	MUH-GA20VB	MUH-GA25/GA35VB																	
WHT-BLK	$323 \sim 396 \Omega$	$189 \sim 233 \Omega$	Open or short-circuit																
BLK-RED	$241 \sim 296 \Omega$	$270 \sim 332 \Omega$																	

(P) INNER PROTECTOR

10-4. Troubleshooting flow

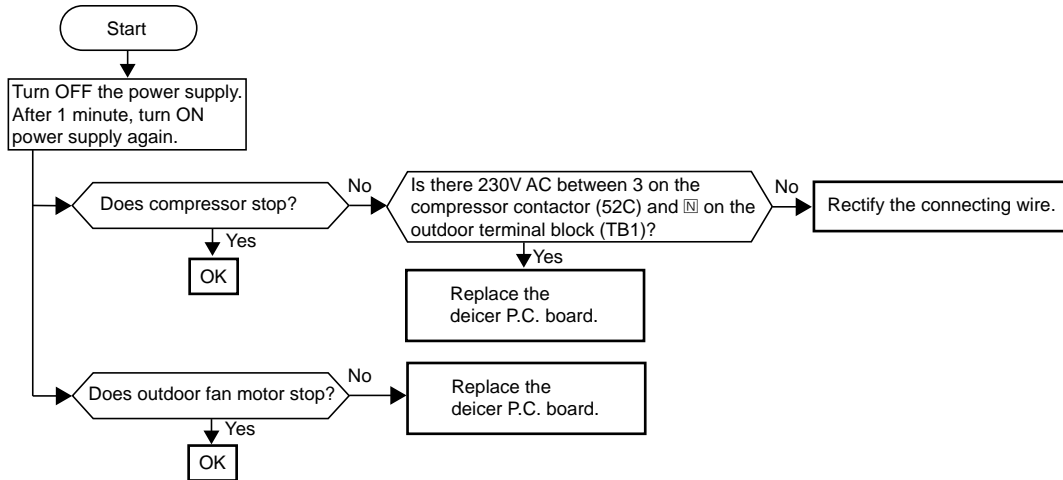
Compressor and/or outdoor fan motor doesn't operate.

A Check of outdoor unit



Compressor and/or outdoor fan motor doesn't stop.

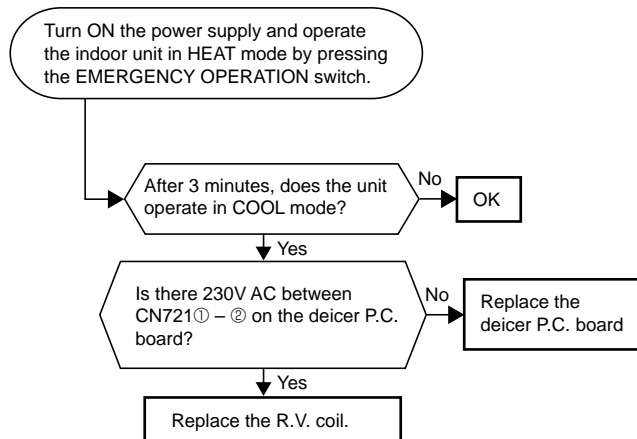
Ⓑ Check of outdoor unit



Unit operates COOL mode even if it is set to HEAT mode.

* First, measure the resistance of R.V. coil to confirm it is disconnected or is not short-circuit.

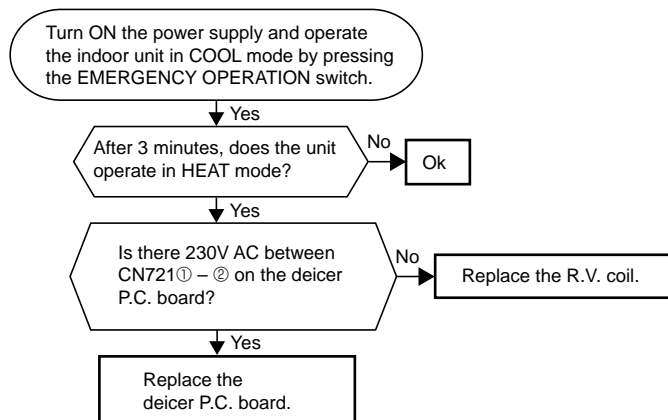
Ⓒ Check of R.V. coil



Unit operates HEAT mode even if it is set to COOL mode.

* First, measure the resistance of R.V. coil to confirm it is disconnected or is not short-circuit.

Ⓒ Check of R.V. coil

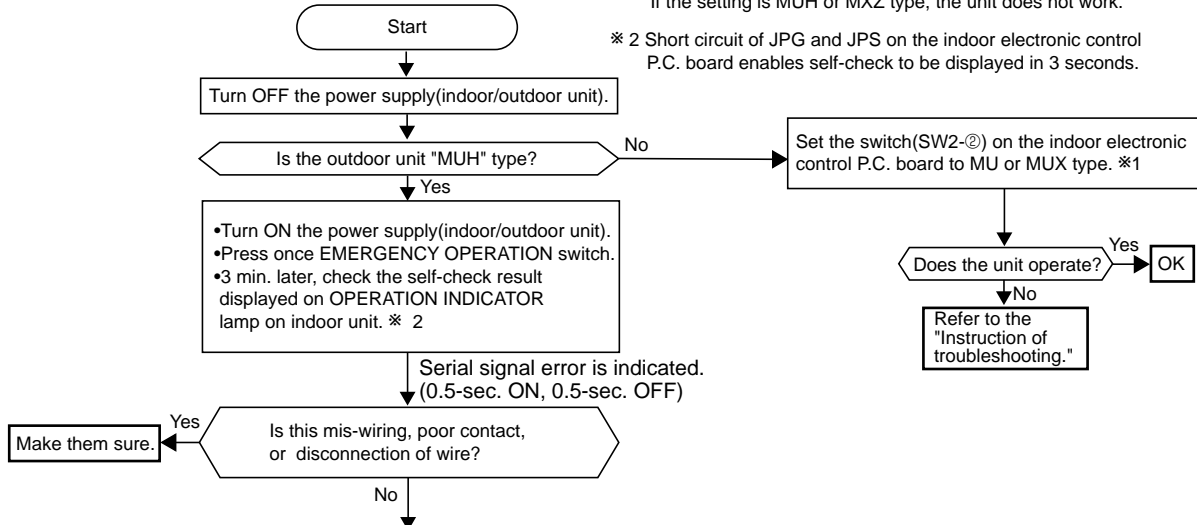


When OPERATION INDICATOR lamp flashes 0.5-second intervals or 1-time.
Outdoor unit does not operate.

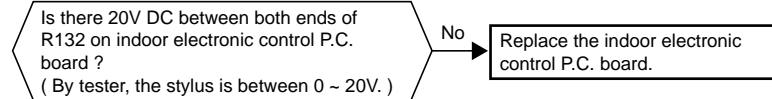
① How to check mis-wiring and serial signal error

※ 1 Set the switch(SW2-②) on indoor electronic control P.C. board to MU or MUX type, when the outdoor unit is MU or MUX type. If the setting is MUH or MXZ type, the unit does not work.

※ 2 Short circuit of JPG and JPS on the indoor electronic control P.C. board enables self-check to be displayed in 3 seconds.

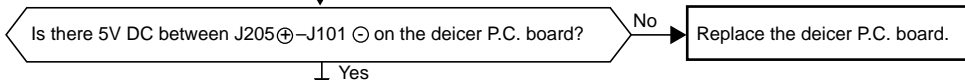
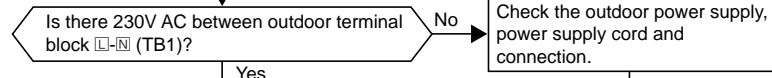


1. Turn OFF the power supply(indoor/outdoor unit) and disconnect indoor and outdoor connecting wire on indoor side.
2. Short-circuit between indoor terminal block [N] and [3].
3. Turn ON the power supply(indoor unit) and press once EMERGENCY OPERATION switch.

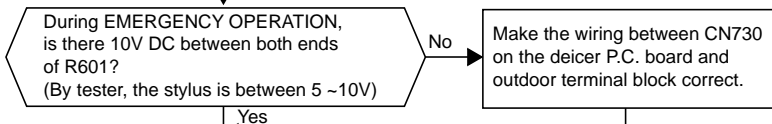


•Turn OFF the power supply(indoor unit).
•Connect ON indoor and outdoor connecting wire.

Turn ON the power supply(outdoor unit).



Turn ON the power supply(indoor unit).

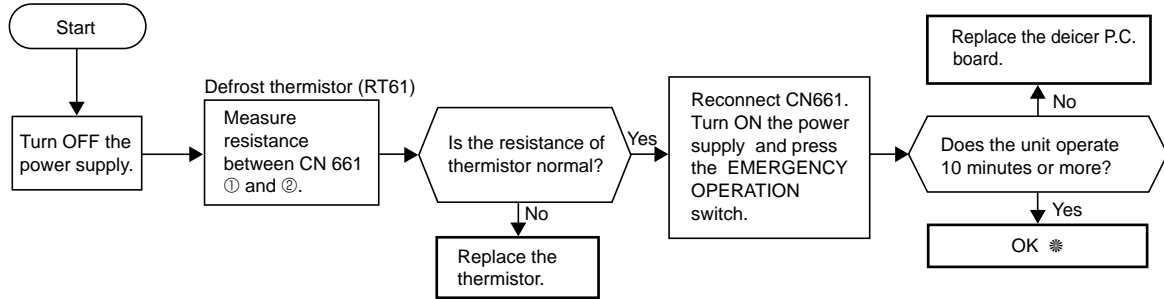


Replace the deicer P.C. board.

As for indoor unit MSC type, refer to service manual OB385 or OB393.

When OPERATION INDICATOR lamp flashes 6-time.
Thermistors in the outdoor unit are abnormal.

Ⓔ Check of outdoor thermistor



* Defective contact of the connector is considered.

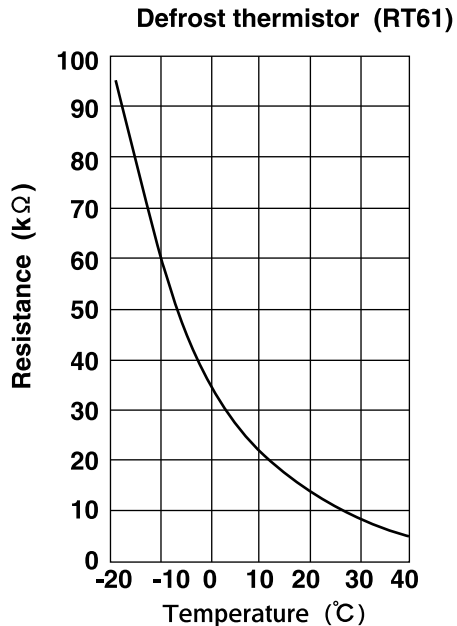
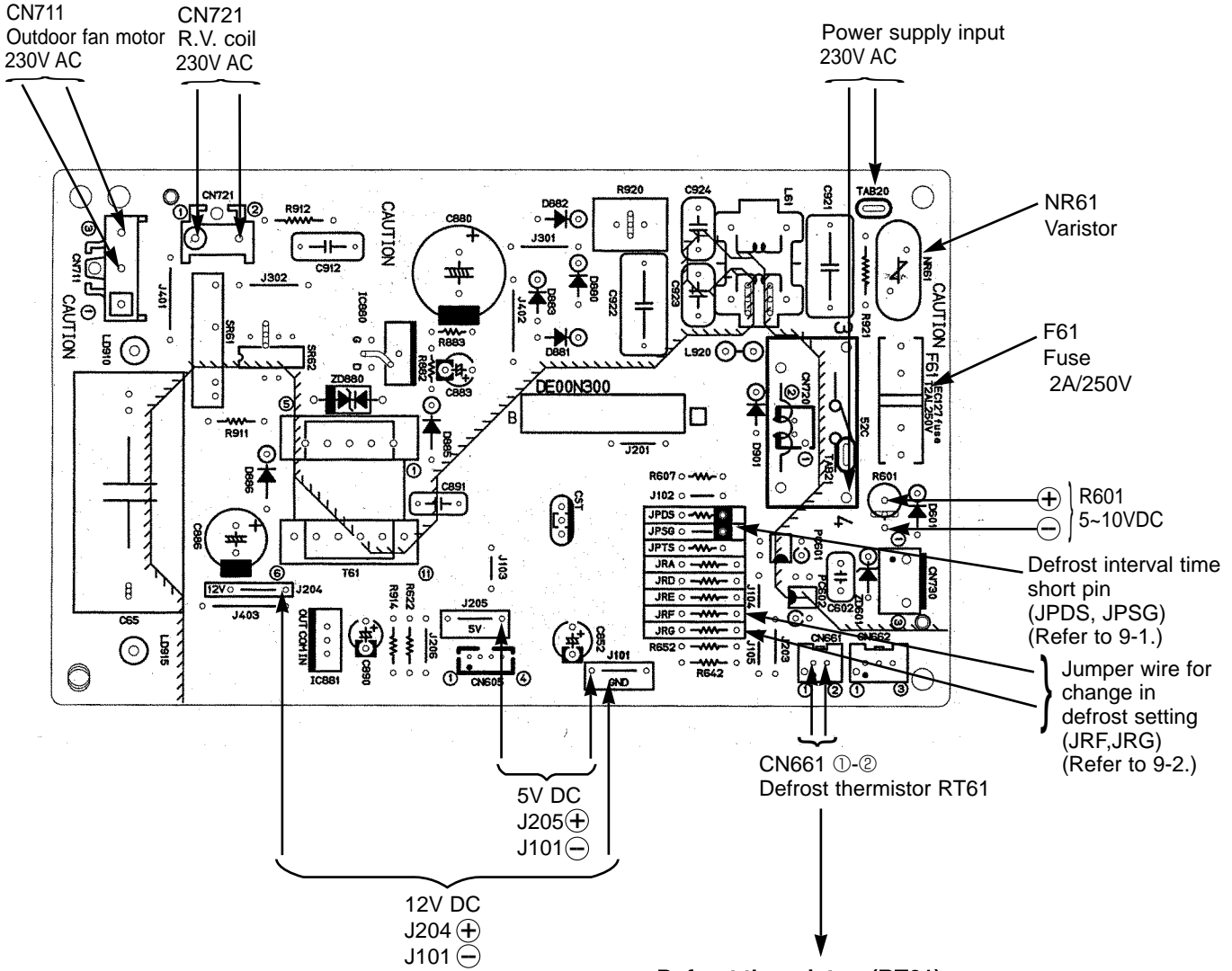
10-5. Test point diagram and voltage

MUH-GA20VB -E1

MUH-GA25VB -E1

MUH-GA35VB -E1

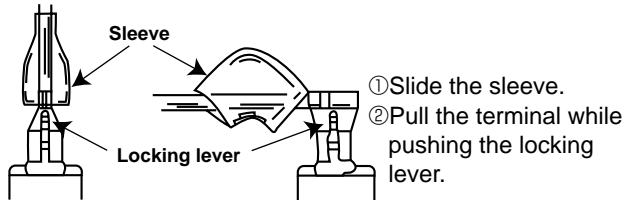
Outdoor deicer P.C. board



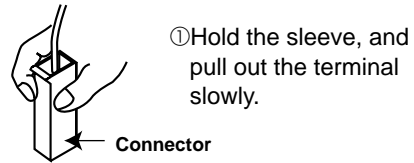
<"Terminal with locking mechanism" Detaching points>

The terminal which has the locking mechanism can be detached as shown below.
There are two types (Refer to (1) and (2)) of the terminal with locking mechanism.
The terminal without locking mechanism can be detached by pulling it out.
Check the shape of the terminal before detaching.

(1) Slide the sleeve and check if there is a locking lever or not.



(2) The terminal with this connector has the locking mechanism.



MUH-GA20VB - [E1] MUH-GA25VB - [E1] MUH-GA35VB - [E1]
OUTDOOR UNIT

OPERATING PROCEDURE	PHOTOS
<p>1. Removing the cabinet</p> <ol style="list-style-type: none"> (1) Remove the screws of the top panel. (2) Remove the screw of the service panel. (3) Remove the screws of the cabinet. (4) Remove the screws of the front panel and motor support. (5) Remove the service panel, and remove the screw from the insides. (6) Remove the top panel. (7) Remove the cabinet. <p>Photo 3</p> <p>Screws of the top panel</p> <p>Screw of the Service panel</p> <p>Screw of the cabinet</p>	<p>Photo 1</p> <p>Screw of the front panel and motor support</p> <p>Screws of the cabinet</p> <p>Photo 2</p> <p>Screws of the top panel</p> <p>Screws of the cabinet</p> <p>(*) This photo shows MUH-GA20VB.</p>

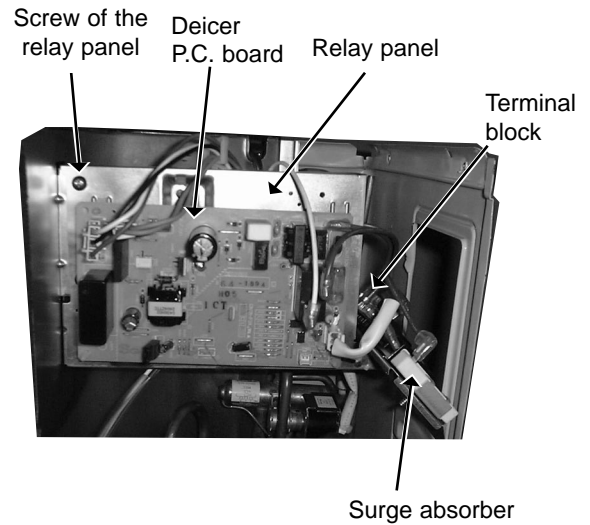
OPERATING PROCEDURE

2. Removing the deicer P.C. board

- (1) Remove the service panel and the cabinet.
- (2) Disconnect all the connectors and the terminals on the deicer P.C. board.
- (3) Remove the deicer P.C. board.

PHOTOS

Photo 4



3. Removing the propeller and the outdoor fan motor

- (1) Remove the cabinet. (Refer to 1.)
- (2) Remove the propeller nut.
- (3) Remove the propeller.

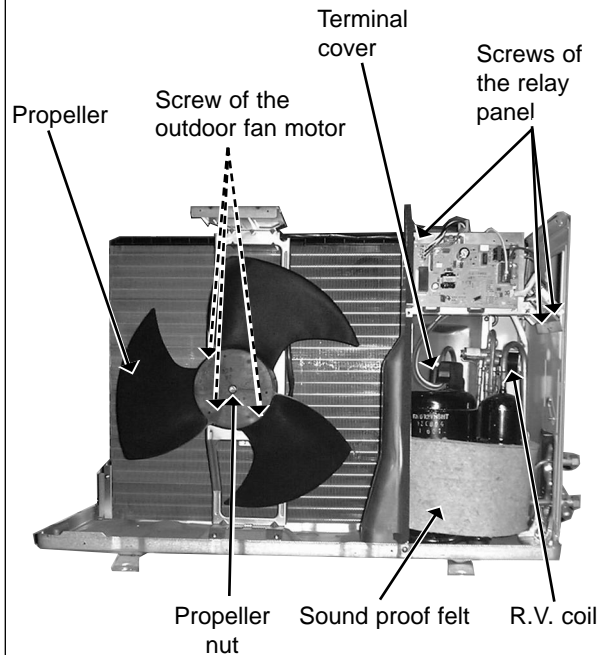
NOTE : Loose the propeller in the rotating direction for removal.

When attaching the propeller, align the mark on the propeller and the motor shaft cut section.

Set the propeller in position by using the cut on the shaft and the mark on the propeller.

- (4) Disconnect the outdoor fan motor connector.
- (5) Remove screws fixing the fan motor.
- (6) Remove the outdoor fan motor.

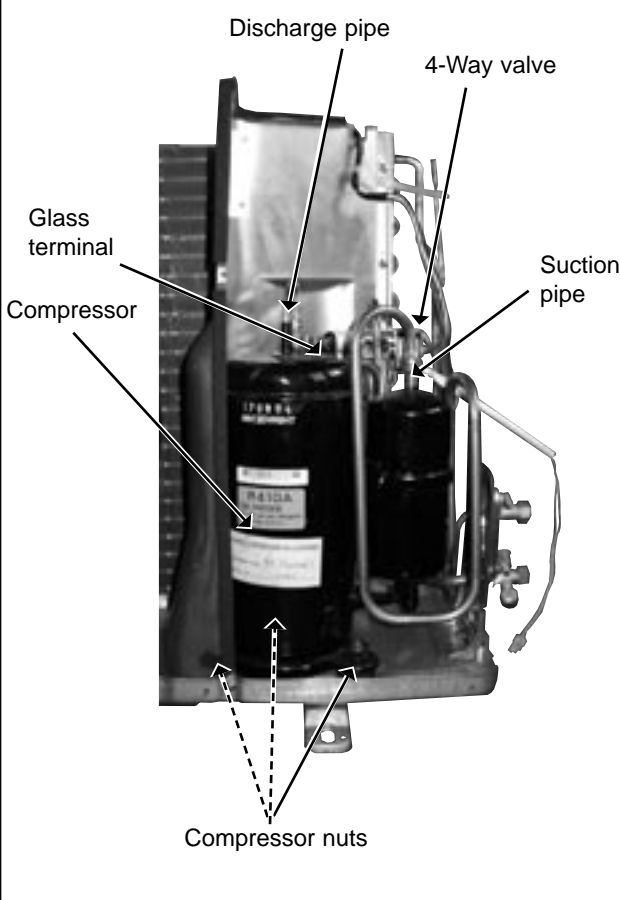
Photo 5



(*) This photo shows MUH-GA20VB.

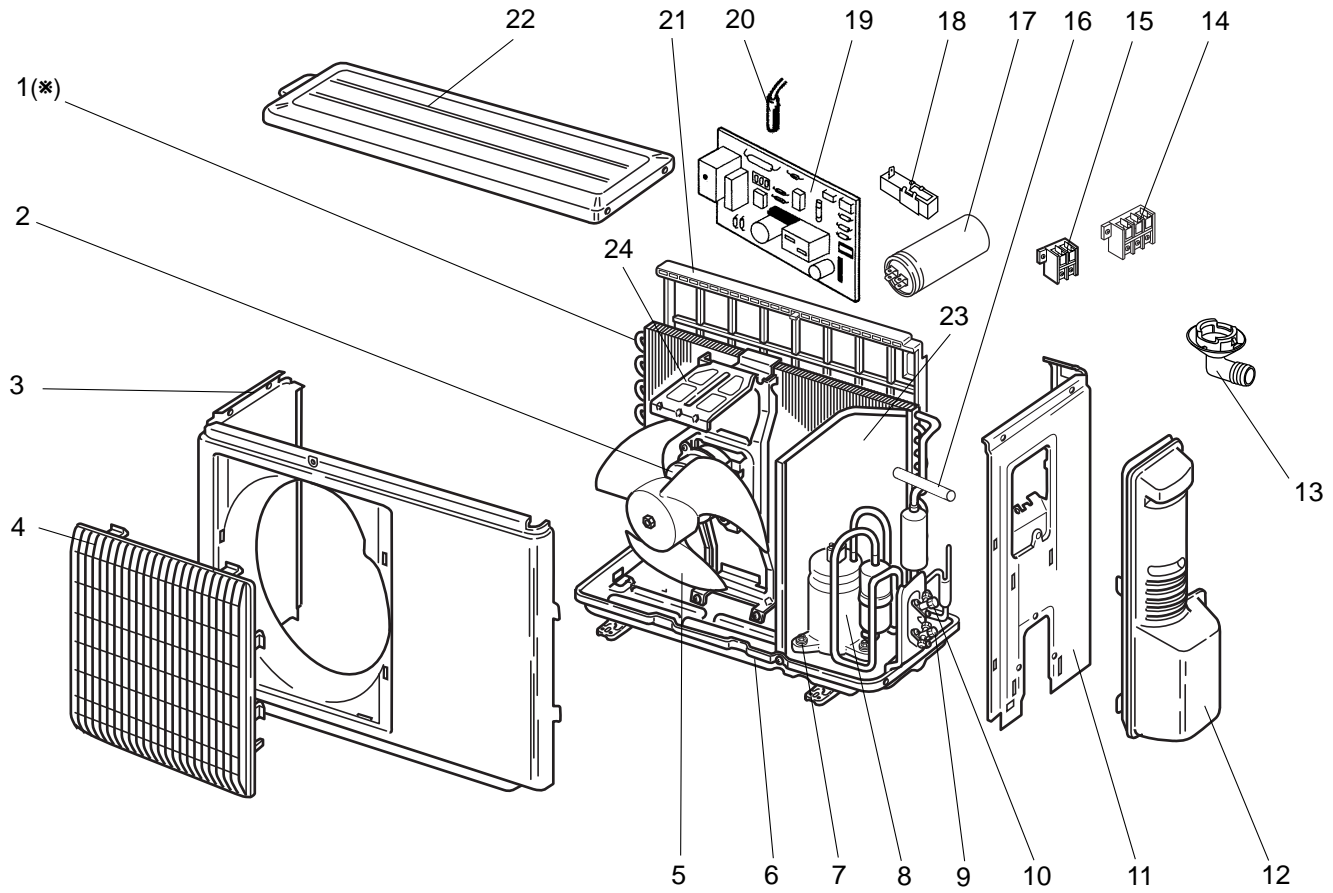


OPERATING PROCEDURE
<p>4. Removing the compressor</p> <ol style="list-style-type: none">(1) Remove the cabinet. (Refer to 1.)(2) Remove the relay panel.(3) Remove the soundproof felt.(4) Remove the terminal cover on the compressor.(5) Disconnect lead wires from the glass terminal of the compressor.(6) Recover gas from the refrigerant circuit. <p>NOTE : Recover gas from the pipes until the pressure gauge shows 0 kg/cm² (0 MPa).</p> <ol style="list-style-type: none">(7) Disconnect the welded part of the discharge pipe.(8) Disconnect the welded part of the suction pipe.(9) Remove nuts fixing the compressor.(10) Remove the compressor.

PHOTOS
<p>Photo 6</p>  <p>Discharge pipe</p> <p>4-Way valve</p> <p>Glass terminal</p> <p>Suction pipe</p> <p>Compressor</p> <p>Compressor nuts</p>

MUH-GA20VB -E1 MUH-GA25VB -E1 MUH-GA35VB -E1

12-1. OUTDOOR UNIT STRUCTURAL PARTS



(*) This figure shows MUH-GA20VB.

MUH-GA20VB -^[E1] MUH-GA25VB -^[E1] MUH-GA35VB -^[E1]

12-1. OUTDOOR UNIT STRUCTURAL PARTS

Part numbers that are circled are not shown in the illustration.

No.	Part No.	Part name	Symbol in Wiring Diagram	Q'ty/unit			Remarks
				MUH-GA20VB - ^[E1]	MUH-GA25VB - ^[E1]	MUH-GA35VB - ^[E1]	
1	E02 904 630	OUTDOOR HEAT EXCHANGER		1			
	E02 905 630	OUTDOOR HEAT EXCHANGER			1		
	E02 906 630	OUTDOOR HEAT EXCHANGER				1	
2	E02 904 301	OUTDOOR FAN MOTOR	MF	1			RA6V21- □□
	E02 905 301	OUTDOOR FAN MOTOR	MF		1	1	RA6V33- □□
3	E02 899 232	CABINET		1			
	E02 903 232	CABINET			1	1	
4	E02 927 521	GRILLE		1	1	1	
5	E02 665 501	PROPELLER		1	1	1	
6	E02 899 290	BASE		1			
	E02 905 290	BASE			1	1	
7	E02 075 506	COMPRESSOR RUBBER SET		3	3	3	3RUBBERS/SET
8	E02 742 900	COMPRESSOR	MC	1			RN092VHSHT
	E02 753 900	COMPRESSOR	MC		1		RN104VHSHT
	E02 754 900	COMPRESSOR	MC			1	RN135VHSHT
9	E02 904 661	STOP VALVE (GAS)		1	1	1	φ9.52
10	E02 904 662	STOP VALVE (LIQUID)		1	1	1	φ6.35
11	E02 901 233	BACK PANEL		1			
	E02 927 233	BACK PANEL			1	1	
12	E02 927 245	SERVICE PANEL		1	1	1	
13	E02 838 704	DRAIN SOCKET		1	1	1	
14	E02 817 374	TERMINAL BLOCK	TB1	1	1	1	3P
15	E02 836 374	TERMINAL BLOCK	TB2	1	1	1	2P
16	E02 927 961	4-WAY VALVE		1	1		
	E02 931 961	4-WAY VALVE				1	
17	E02 742 353	COMPRESSOR CAPACITOR	C1	1			20μF /440V AC
	E02 665 353	COMPRESSOR CAPACITOR	C1		1		25μF /440V AC
	E02 900 353	COMPRESSOR CAPACITOR	C1			1	30μF /440V AC
18	E02 895 383	SURGE ABSORBER	DSAR	1	1	1	
19	E02 904 451	DEICER P.C. BOARD		1			
	E02 905 451	DEICER P.C. BOARD			1	1	
20	E02 906 310	DEFROST THERMISTOR	RT61	1	1	1	
21	E02 899 523	CONDENSER NET		1			
	E02 838 523	CONDENSER NET			1	1	
22	E02 927 297	TOP PANEL		1	1	1	
23	E02 899 293	SEPARATOR		1	1	1	
24	E02 899 515	MOTOR SUPPORT		1	1	1	
25	E02 904 490	R. V. COIL	21S4	1	1		
	E02 906 490	R. V. COIL	21S4			1	
26	E02 095 382	FUSE	F61	1	1	1	250V 2A
27	E02 820 385	VARISTOR	NR61	1	1	1	
28	E02 891 642	CHECK VALVE		1	1	1	
29	E02 408 936	CAPILLARY TUBE		1			φ3.0×φ1.4×700
30	E02 156 936	CAPILLARY TUBE		1		1	φ3.0×φ1.4×500
31	E02 024 936	CAPILLARY TUBE			1		φ3.0×φ1.4×1000
32	E02 339 936	CAPILLARY TUBE			1		φ3.0×φ1.4×600
33	E02 282 936	CAPILLARY TUBE				1	φ3.0×φ1.4×300



HEAD OFFICE: MITSUBISHI DENKI BLDG.,2-2-3, MARUNOUCHI, CHIYODA-KU, TOKYO100-8310, JAPAN